



IOTRON™ SENSORS

INTEGRATED INDUSTRIAL pH SENSOR SPECIFICATIONS

<u>Sensor Part Number & Short Description:</u>	6654 – Sulfide Resistant pH Sensor for Inline, Immersion & Submersible Installations ¾" MNPT on Front for Inline Use & ¾" MNPT on Rear for Immersion / Submersible Use
<u>Configuration Type:</u>	<i>Front threads interface ¾" FNPT of tee or process tank for Inline Use or Rear threads interface ¾" FNPT of insertion tube for immersion or waterproofing seal for submersion</i>
<u>General Sensor Specifications:</u>	
Operating Temperature Range:	-5 to 105°C (-15 to +135°C in High Temperature Resistant Configuration – PVDF Only)
Operating Pressure Range:	1 to 100 psig (6.9 to 690 kPa) with ¾" MNPT Front Threads for Inline Installations
Sensor Body Material:	RYTON® R-4-230BL (Poly-Phenylene-Sulfone, PPS)
Junction Support Matrix Material:	KYNAR® (Poly-Vinylidene-Fluoride, PVDF) Standard or Polypropylene (PP) - 6654PP
External Dimensions:	See Drawing 6-5
<u>pH Measurement Specifications:</u>	
Measurement pH Range:	0 to 14 pH
Measuring Glass Type:	Hemispherical, Green Glass (MUGG)
pH Glass Dimensions:	0.315" (8.0 mm) DIA, 0.354" (9.0 mm) DIA with Low-Impedance ("Z") Option
Initial Impedance:	< 800 MΩ @ 25 °C, < 400 MΩ @ 25 °C with Low-Impedance ("Z") Option
Sodium Ion Error:	Less than 0.15 pH in sodium (Na ⁺) solutions at pH 14.00
Acidic Error:	Less than 0.05 pH in hydrochloric acid (HCl) solutions at 0.00 pH
<u>Reference System Specifications:</u>	
Type:	Double Junction Standard (Triple Junction Optional, Alpha Prefix "TJ")
Reference Half Cell:	Ag/AgCl, Saturated KCl
Primary Junction:	Porous Ceramic, Sat. KCl in crosslinked polymer, Interfaced to Secondary Junction
Secondary Junction:	Solid-State Non-Porous Cross-Linked Polymer embedded in Kynar/Polypropylene Matrix holds excess KCl assuring saturation at all temps for stability & long sensor service life
<u>Supported Order Options with Alpha Prefix Order Code Designation:</u>	Ammonia gas resistant ("A"), Organic Media Resistant ("L"), Solvent Resistant ("TS"), 3-Wire TC ("M"), ACCU-TEMP Fast TC ("X"), Reduce to 2 ea Protective Tines ("GRO"), No Protective Tines ("NG"), Shielded Preamp Cable ("BL")
<i>Inquire to factory for specials</i>	
<u>Example Recommended Applications:</u>	Any process media containing free sulfide species such as hydrogen sulfide gas (H ₂ S), hydrogen sulfide (HS ⁻) or sulfide ions (S ²⁻). When slurries are present use 6331 option. Any measurement where aggressive chemical cleaning is needed to remove fouling or low-maintenance operation is required with minimal cleaning and re-calibration.
<u>Storage and Shelf Life:</u>	One (1) year from date of dispatch from factory when stored at indoor ambient room temperature with proper orientation & protector cap.
<u>Available Configurations & Options:</u>	
Integrated Components:	- Temperature Compensation Element (compatible type must be specified) - Solution Ground Liquid Earth, 316SS (alpha prefix "Y"), or Platinum (alpha prefix "Pt") - Analog Conventional or Differential Preamplifier (Contact factory for available options) - Smart digital sensor board for use with 3TX-HiQ-pH Intelligent pH & ORP transmitters
Analog Sensors without integral preamplifier:	Terminated with Male BNC connector (-MBNC) or Tinned Lead Wires (-TL)
Analog Sensors with integral preamplifier:	Terminated with Tinned Lead Wires (-TL) or Quick Disconnect NEMA 6P Snap (-Q7M)
Analog Dual pH & ORP All-in-one Sensors <i>without integral preamplifier style only:</i>	Terminated with tinned lead wires (-TL), Alpha Prefix "PtD", 2 each reference half-cells allow for simultaneous use on two completely separate input channels or transmitters
Digital Smart Sensors:	Terminated standard with quick disconnect IP67/NEMA 6P rated waterproof & corrosion resistant snap HiQ4M connector. For 3TX-HiQ-pH Intelligent pH & ORP transmitters or HiQDT style with RS-485 MODBUS RTU to interface with any suitable PLC or SCADA (Minimum Order Quantity may apply for HiQDT style version, contact factory for details)

