**INTEGRATED INDUSTRIAL pH SENSOR SPECIFICATIONS**

**Sensor Part Number & Short Description:**

6554 – Pulp & Paper Resistant pH Sensor for Inline Use with ¾” MNPT Front Threads Immersion and Submersible Type Installations with ¾” MNPT Rear Threads

**Configuration Type:**

*Front threads interface ¾” FNPT of tee or process tank for Inline Use or Rear threads interface ¾” FNPT of insertion tube for immersion or waterproofing seal for submersion*

**General Sensor Specifications:**

Operating Temperature Range: -5 to 105°C (-15 to +135°C in High Temperature Resistant Configuration – PVDF Only)

Operating Pressure Range: 1 to 100 psig (6.9 to 690 kPa) with ¾” MNPT Front Threads for Inline Installations

Sensor Body Material: RYTON® R-4-230BL (Poly-Phenylene-Sulfone, PPS)

Junction Support Matrix Material: KYNAR® (Poly-Vinylidene-Fluoride, PVDF) Standard or Polypropylene (PP) - 6554PP

**External Dimensions:**

See Drawing 6-6

**pH Measurement Specifications:**

Measurement pH Range: 0 to 14 pH

Measuring Glass Type: Low-Profile Parabolic Thick-Wall Break-Resistant, Green Glass (MUGG)

pH Glass Dimensions: 0.315” (8.0 mm) DIA

Initial Impedance: < 1,500 Ω @ 25°C

Sodium Ion Error: Less than 0.15 pH in sodium (Na⁺) solutions at pH 14.00

Acidic Error: Less than 0.05 pH in hydrochloric acid (HCl) solutions at 0.00 pH

**Reference System Specifications:**

Type: Double Junction Standard (Triple Junction Optional, Alpha Prefix “TJ”)

Reference Half Cell: Ag/AgCl, Saturated KCl

Primary Junction: Porous Ceramic, Sat. KCl in crosslinked polymer, Interfaced to Secondary Junction

Secondary Junction: Solid-State Non-Porous Cross-Linked Polymer embedded in Kynar/Polypropylene Matrix holds excess KCl assuring saturation at all temps for stability & long sensor service life

**Supported Order Options with Alpha Prefix Order Code Designation:**


**Example Recommended Applications:**

Abrasive pulp slurries, high pressure and high flow velocity paper process lines. Inline, immersion or submersible installs for use bleeding and digester process lines. Any measurement where aggressive chemical cleaning is needed to remove fouling and/or low-maintenance operation is required with minimal cleaning and re-calibration.

**Storage and Shelf Life:**

One (1) year from date of dispatch from factory when stored at indoor ambient room temperature with proper orientation & protector cap.

**Available Configurations & Options:**

Integrated Components:

- Temperature Compensation Element (compatible type must be specified)
- Solution Ground Liquid Earth, 316SS (alpha prefix “Y”), or Platinum (alpha prefix “Pt”)
- Analog Conventional or Differential Preamplifier (Contact factory for available options)
- Smart digital sensor board for use with 3TX-HiQ-pH Intelligent pH & ORP transmitters
- Analog Sensors without integral preamplifier: Terminated with Male BNC connector (-MBNC) or Tinned Lead Wires (-TL)
- Analog Sensors with integral preamplifier: Terminated with Tinned Lead Wires (-TL) or Quick Disconnect NEMA 6P Snap (-Q7M)
- Analog Dual pH & ORP All-in-one Sensors without integral preamplifier style only: Terminated with tinned lead wires (-TL), Alpha Prefix “PtD”, 2 each reference half-cells allow for simultaneous use on two completely separate input channels or transmitters
- Digital Smart Sensors: Terminated standard with quick disconnect IP67/NEMA 6P rated waterproof & corrosion resistant snap HiQ4M connector. For 3TX-HiQ-pH Intelligent pH & ORP transmitters or HiQDT style with RS-485 MODBUS RTU to interface with any suitable PLC or SCADA (Minimum Order Quantity may apply for HiQDT style version, contact factory for details)

**Other Options:**

- No Protective Tines (“NG”), Shielded Preamp
- Temperature Compensation Element (compatible type must be specified)
- Solution Ground Liquid Earth, 316SS (alpha prefix “Y”), or Platinum (alpha prefix “Pt”)
- Double Junction Standard (Triple Junction Optional, Alpha Prefix “TJ”)
- 3-Wire TC (“M”), ACCU-TEMP Fast TC (“X”), Reduce to 2 ea Protective Tines (“GRO”), No Protective Tines (“NG”), Shielded Preamp Cable (“BL”)
- Terminated with Male BNC connector (-MBNC) or Tinned Lead Wires (-TL)
- Terminated with Tinned Lead Wires (-TL) or Quick Disconnect NEMA 6P Snap (-Q7M)
- Terminated with tinned lead wires (-TL), Alpha Prefix “PtD”, 2 each reference half-cells allow for simultaneous use on two completely separate input channels or transmitters
- Terminated standard with quick disconnect IP67/NEMA 6P rated waterproof & corrosion resistant snap HiQ4M connector. For 3TX-HiQ-pH Intelligent pH & ORP transmitters or HiQDT style with RS-485 MODBUS RTU to interface with any suitable PLC or SCADA (Minimum Order Quantity may apply for HiQDT style version, contact factory for details)
1. All dimensions are in inches, unless otherwise indicated with tolerances as detailed below.
2. Sensor body material of construction is CPVC (6X13/6X12), RADEL (6X32), PEEK (6X42), RYTON (6X53/6X54).
3. The 2 protective tines only "GRO" configuration (2 places, 180 degrees apart) is optional.
4. In the alternate without tines configuration ("NG") the sensor body is exactly 7.5 inches in length.
   The max displacement for parabolic pH glass is 0.2" yielding a max insertion depth of 1.7 inches past threads & overall max length of 7.7 inches.
5. Do not use any sensor beyond the factory defined maximum temperature or pressure rating.

**TOLERANCES**

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Angular: ± 0.25°