Stratos® Eco 2405 CondI

User Manual

Latest Product Information:

www.knick.de

78569

Knick

Warranty
Defects occurring within 3 years from delivery date shall be remedied free of charge at our plant (carriage and insurance paid by sender).
Sensors, fittings, and accessories: 1 year.
Subject to change without notice.

Return of Products Under Warranty
Please contact our Service Team before returning a defective device.
Ship the cleaned device to the address you have been given.
If the device has been in contact with process fluids, it must be decontaminated/disinfected before shipment. In that case, please attach a corresponding certificate, for the health and safety of our service personnel.

Disposal
Please observe the applicable local or national regulations concerning the disposal of "waste electrical and electronic equipment".

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Safety information –
Be sure to read and observe the following instructions!
The device has been manufactured using state of the art technology and it complies with applicable safety regulations.
When operating the device, certain conditions may nevertheless lead to danger for the operator or damage to the device.

Caution!
Commissioning must be carried out by trained experts.
Whenever it is likely that protection has been impaired, the device shall be made inoperative and secured against unintended operation.

The protection is likely to be impaired if, for example:
- the device shows visible damage
- the device fails to perform the intended measurements
- after prolonged storage at temperatures above 70°C
- after severe transport stresses

Before recommissioning the device, a professional routine test in accordance with EN 61010-1 must be performed. This test should be carried out at the manufacturer's factory.

Caution!
Before commissioning, make sure that the transmitter may be connected with the other equipment.

Intended Use

The Stratos Eco 2405 CondI is used for measurement of electrical conductivity and temperature in liquids using electrodeless (toroidal) sensors. Fields of application are: biotechnology, chemical industry, environment, food processing, water/waste-water treatment.
The sturdy molded enclosure can be fixed into a control panel or mounted on a wall or at a post. The protective hood provides additional protection against direct weather exposure and mechanical damage.
The device has been designed for application with electrodeless sensors, in particular for sensors of the SE 655/656/660 Series (Knick).
It provides two current outputs (for transmission of measured value and temperature, for example), two contacts, and a universal power supply 24 ... 230 V AC/DC, AC: 45 ... 65 Hz.

Registered Trademarks

The following names are registered trademarks. For practical reasons they are shown without trademark symbol in this manual.
Stratos®
Sensocheck®
Sensoface®
GainCheck®

Provided Documentation

CD-ROM

Complete documentation:

- Instruction manuals
- Safety instructions
- Short instructions

Safety Instructions

In official EU languages and others.

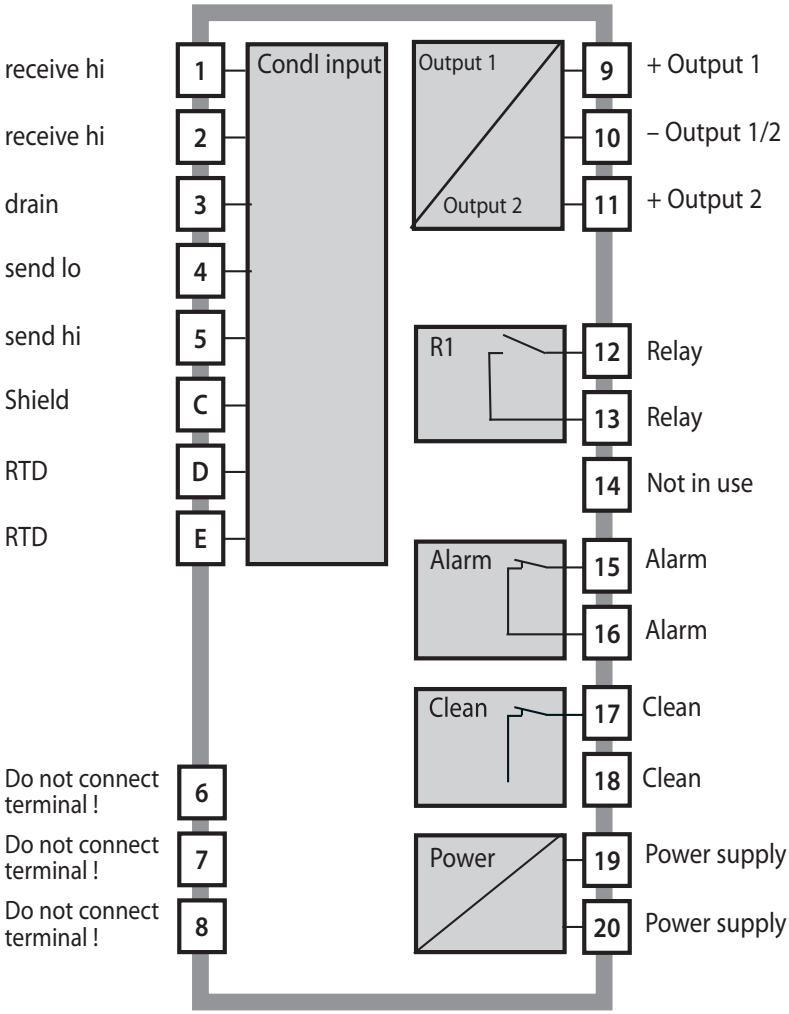
- FM / CSA and Control Drawings
- EC Declarations of Conformity

Short Instructions

In German, English, French, Russian, Spanish, Portuguese, and Chinese.
More languages on CD-ROM and on our website: www.knick.de

- Installation and commissioning
- Operation
- Menu structure
- Calibration
- Error messages and recommended actions

Overview of Stratos Eco 2405 CondI

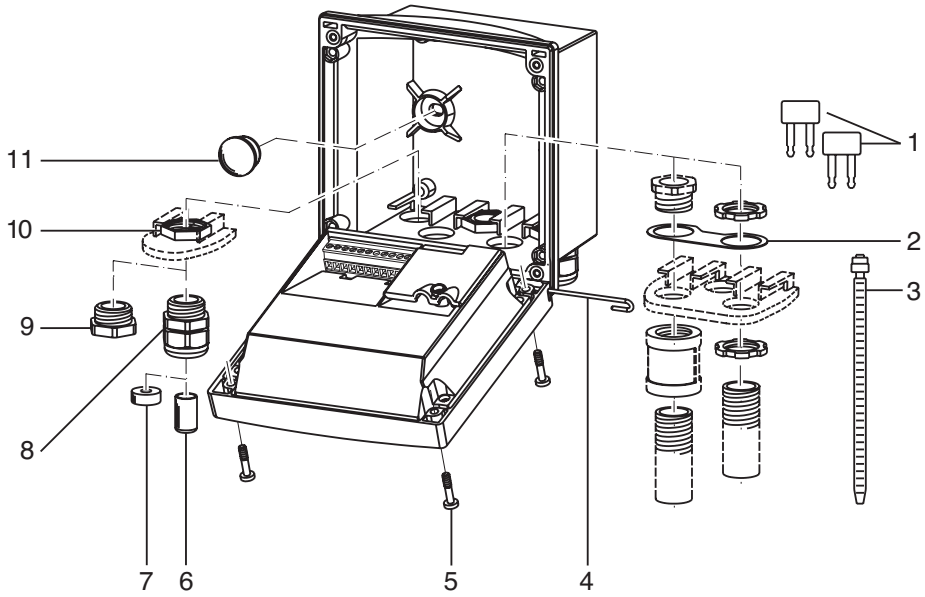


Assembly

Package Contents

Check the shipment for transport damage and completeness.
The package should contain:

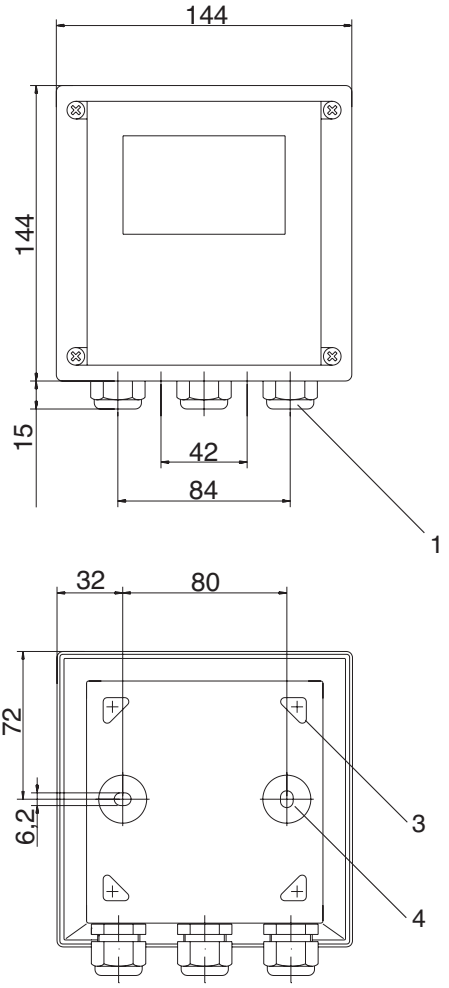
- Front unit
- Rear unit
- Bag containing small parts
- CD-ROM with documentation
- Specific test report
- Passcode sticker



1 Jumper (2 x)
2 Washer (1 x), for conduit mounting: Place washer between enclosure and nut
3 Cable tie (3 x)
4 Hinge pin (1 x), insertable from either side
5 Enclosure screw (4 x)
6 Sealing insert (1 x)
7 Rubber reducer (1 x)
8 Cable gland (3 x)
9 Filler plug (3 x)
10 Hexagon nut (5 x)
11 Sealing plug (2 x), for sealing in case of wall mounting

Fig.: Assembling the enclosure

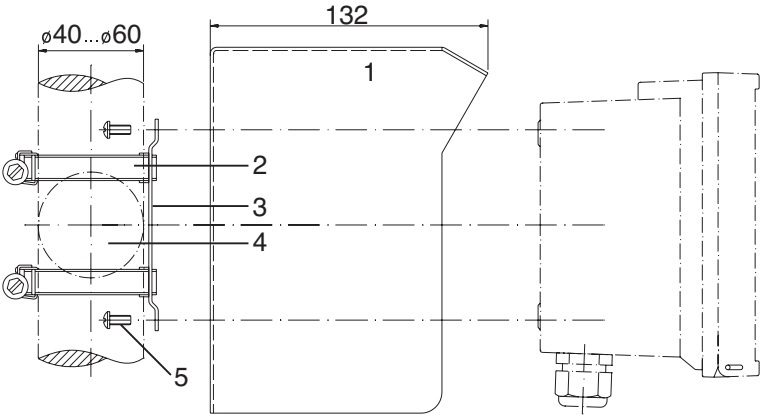
Mounting Plan



1 Cable gland (3 x)
2 Knockouts for cable gland or 1/2“ conduit, ø 21.5 mm (2 knockouts) Conduits not included!
3 Knockout for pipe mounting (4 x)
4 Knockout for wall mounting (2 x)

Fig.: Mounting plan (All dimensions in mm!)

Pipe Mounting, Panel Mounting



1 ZU 0276 protective hood (if required)
2 Hose clamp with worm gear drive to DIN 3017 (2 x)
3 Pipe-mount plate (1 x)
4 For vertical or horizontal posts or pipes
5 Self-tapping screw (4 x)

Fig.: ZU 0274 pipe-mount kit (All dimensions in mm!)

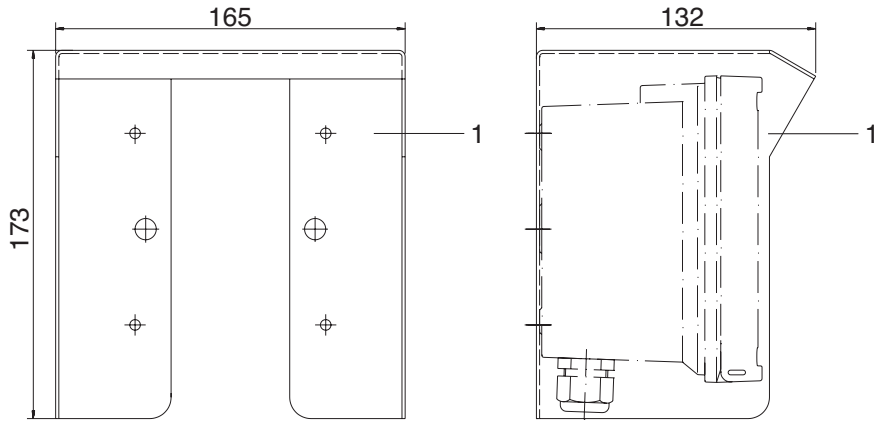
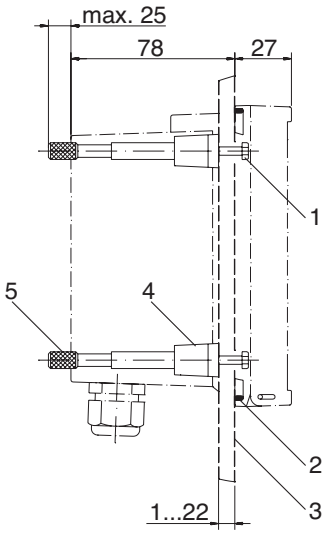


Fig.: ZU 0276 protective hood for wall and pipe mounting
(All dimensions in mm!)



1 Screw (4 x)
2 Gasket (1 x)
3 Control panel
4 Span piece (4 x)
5 Threaded sleeve (4 x)

Panel cut-out
138 x 138 mm (DIN 43700)

Fig.: ZU 0275 panel-mount kit (All dimensions in mm!)

Installation and Connection

Installation Instructions

Caution!

- Installation of the Stratos must be carried out by trained experts in accordance with this instruction manual and as per applicable local and national codes.
- Be sure to observe the technical specifications and input ratings during installation.
- Be sure not to notch the conductor when stripping the insulation.
- Before connecting the device to the power supply, make sure that its voltage lies within the range 20.5 ... 253 V AC/DC.
- All parameters must be set by a system administrator prior to commissioning.

The terminals are suitable for single wires and flexible leads up to 2.5 mm^2 (AWG 14).

Caution!
Additional safety precautions have to be taken for operation in hazardous locations CSA (CLI, DIV2, GPA,B,C,D T4, Ex nA IIC T4)!
(See Appendix: Approvals)!

Terminal Assignments

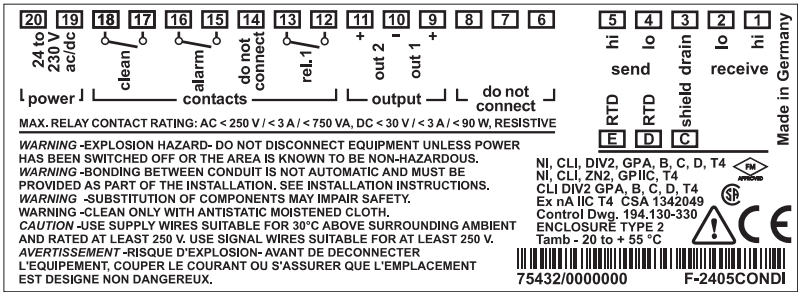
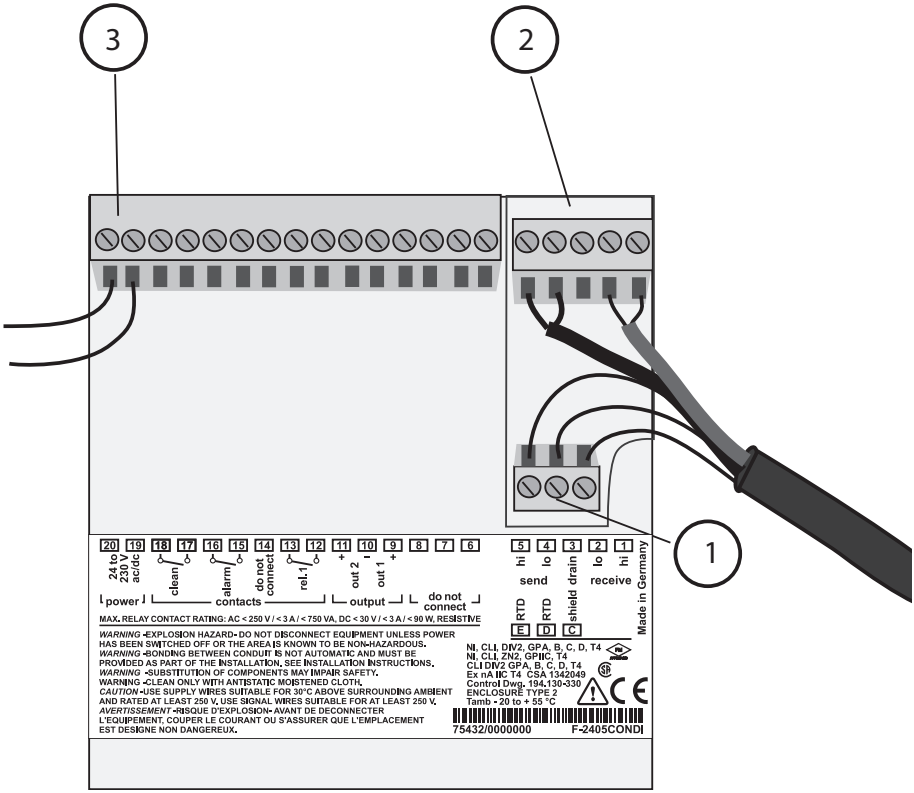


Fig.: Stratos Eco 2405 Condl terminal assignments



1 Terminals for temperature probe and outer shield
2 Terminals for sensor
3 Terminals for power supply

Fig.: Information on installation, rear side of device

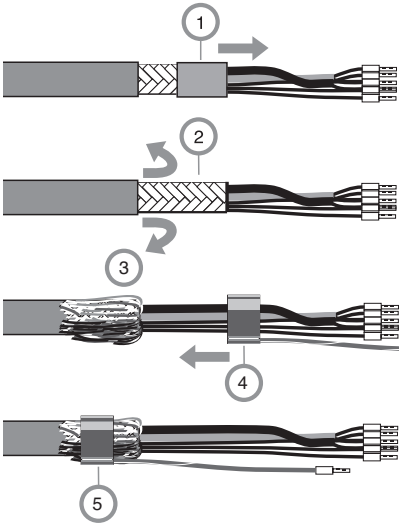
Division 2 Wiring

FM

The connections to the device must be installed in accordance with the National Electric Code (ANSI NFPA 70) Division 2 hazardous (classified) location non-incendive wiring techniques.

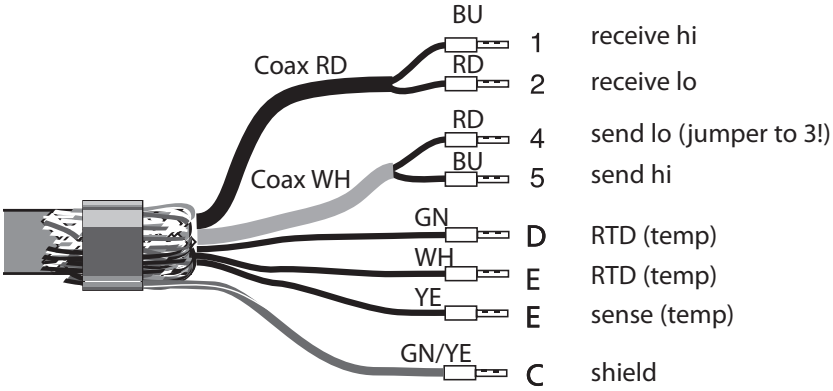
Preparing the Shield Connection

Pre-assembled special cable for SE655 / SE656 sensor



- Insert the special cable through the cable entry into the terminal compartment.
- Remove the already separated part of the cable insulation (1).
- Turn the shielding mesh (2) over the cable insulation (3).
- Then shift the crimp ring (4) over the shielding mesh and tighten it using a pince (5).

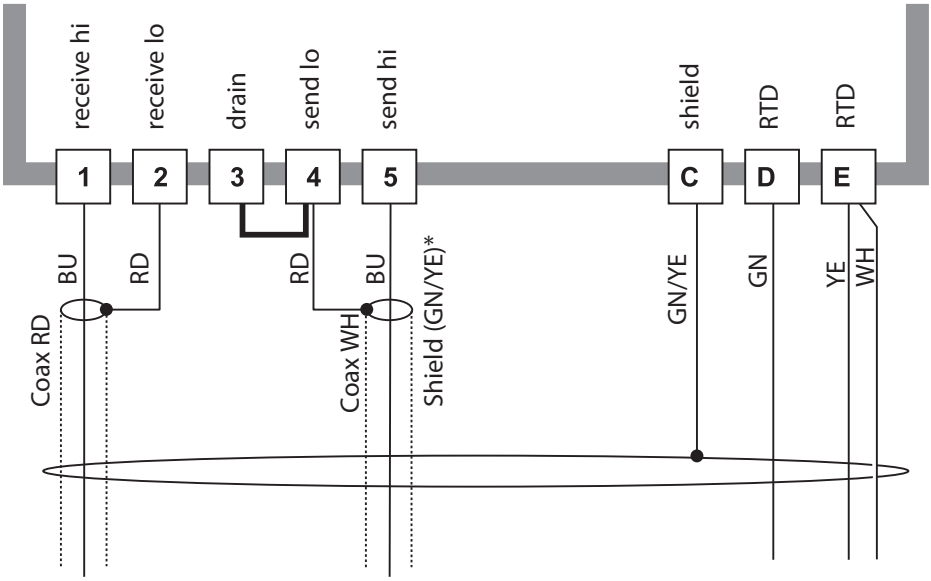
The Pre-Assembled Special Cable:



SE655 / SE656 Sensor

Connecting the pre-assembled cable

Stratos Eco 2405 Condl

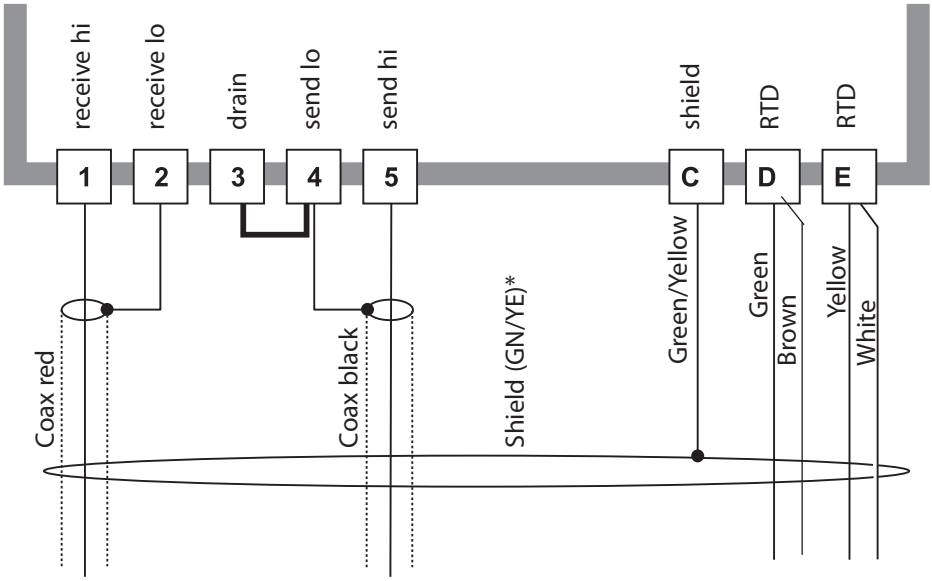


* Connect the shield wire (green/yellow) to the shielding mesh of the special cable using a crimp ring (see "Preparing the Shield Connection").

SE660 Sensor

Connecting the pre-assembled cable

Stratos Eco 2405 CondI



* Connect the shield wire (green/yellow) to the shielding mesh of the special cable using a crimp ring (see "Preparing the Shield Connection").

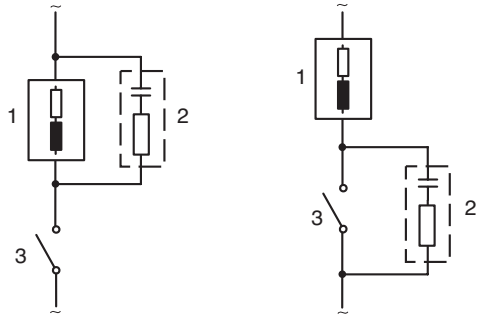
Sensors From Other Manufacturers

For special applications (chemical resistance, type of mounting), you can also connect sensors from other manufacturers. Permissible ranges for the Stratos Eco 2405 CondI as well as terminal assignments and factory settings for these sensors are available on request.

Protective Wiring of Relay Outputs

Protective Wiring of Relay Contacts

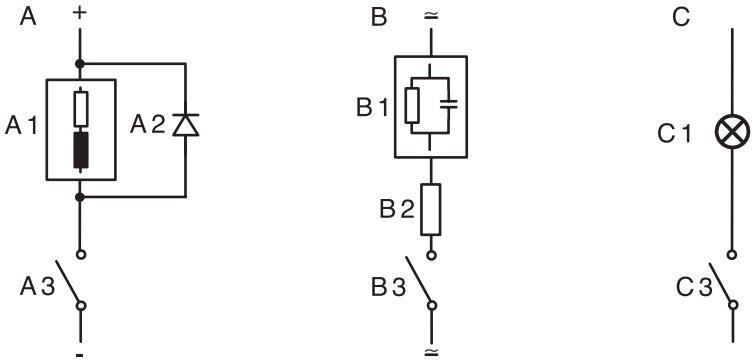
Relay contacts are subjected to electrical erosion. Especially with inductive and capacitive loads, the service life of the contacts will be reduced. For suppression of sparks and arcing, components such as RC combinations, nonlinear resistors, series resistors and diodes should be used.



AC applications with inductive load

1 Load
2 RC combination, e.g. RIFA PMR 209
Typical RC combinations for 230 V AC:
Capacitor 0.1 µF / 630 V Resistor 100 ohms / 1 W
3 Contact

Typical Protective Wiring Measures



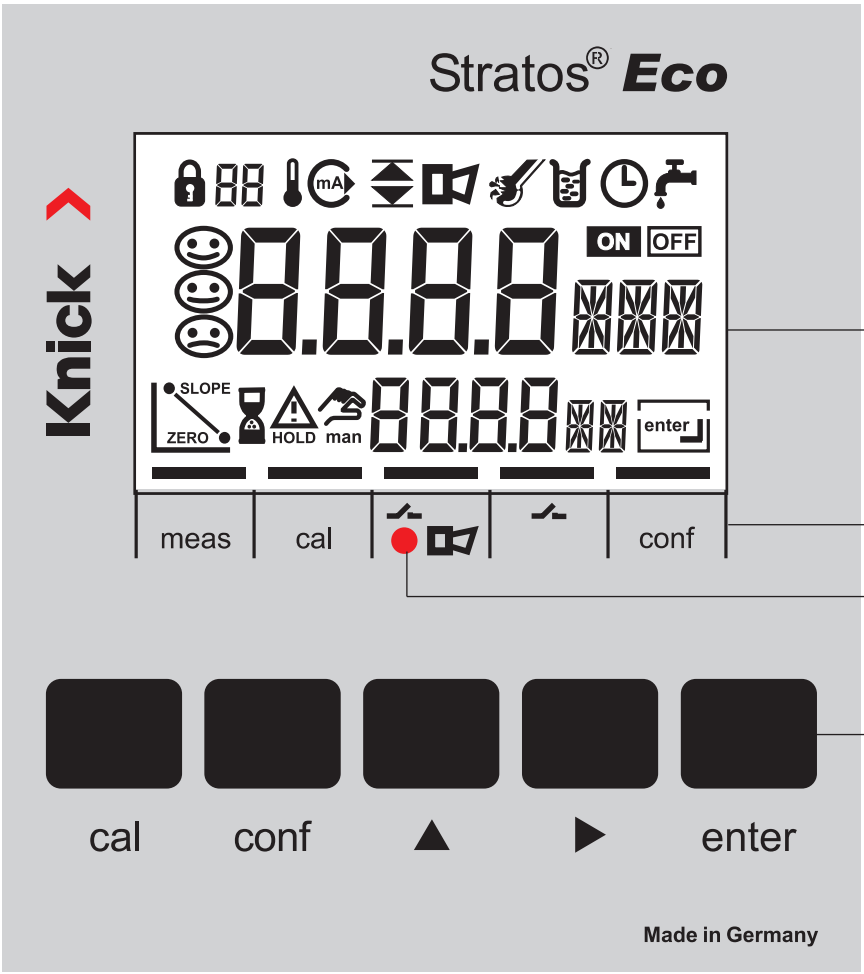
A: DC application with inductive load
B: AC/DC applications with capacitive load
C: Connection of incandescent lamps

A1 Inductive load
A2 Free-wheeling diode, e.g. 1N4007 (Observe polarity)
A3 Contact
B1 Capacitive load
B2 Resistor, e.g. 8 Ω / 1 W at 24 V / 0.3 A
B3 Contact
C1 Incandescent lamp, max 60 W / 230 V, 30 W / 115 V
C3 Contact

Warning!
Make sure that the maximum ratings of the relay contacts are not exceeded even during switching!

User Interface and Display

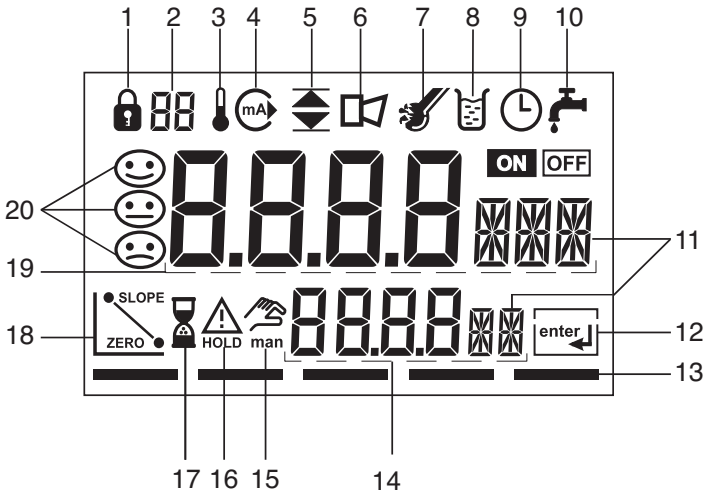
User Interface



1 Display
2 Mode indicators (no keys), from left to right:
- Measuring mode
- Calibration mode
- Alarm
- Wash contact
- Configuration mode

3 Alarm LED
4 Keypad

Display



1 Passcode entry
2 Not in use
3 Temperature
4 Current output
5 Limit values
6 Alarm
7 Sensocheck
8 Calibration
9 Interval/response time
10 Wash contact
11 Measurement symbol
12 Press **enter** to proceed
13 Bar for identifying the device status, above mode indicators, from left to right:
- Measuring mode
- Calibration mode
- Alarm
- Not in use
- Configuration mode

14 Secondary display
15 Manual temperature specification
16 Hold mode active
17 Waiting time running
18 Sensor data
19 Main display
20 Sensoface

Operation: Keypad

cal	Start, end calibration
conf	Start, end configuration
▸	• Select digit position (selected position blinks) • Menu navigation
▲	• Edit digit • Menu navigation
enter	• Calibration: Continue in program sequence • Configuration: Confirm entries, next configuration step • Measuring mode: Display output current

cal → **enter**	Cal Info, display of cell factor
conf → **enter**	Error Info: Display of last error message
▸ + ▲	Start GainCheck device self-test

Sensocheck, Sensoface Sensor Monitoring

Sensocheck continuously monitors the sensor and its wiring. Sensocheck can be switched off (Configuration, Pg 54).

Sensoface provides information on the conductivity sensor condition. The primary coil and its lines are continuously monitored for short circuits, the secondary coil and its lines are checked for open circuits.
The three Sensoface indicators provide information on the sensor condition.

GainCheck Device Self-Test

A display test is carried out, the software version is displayed, and the memory and measured-value transfer are checked.

Start GainCheck device self-test: ▸ + ▲

Automatic Device Self-Test

The automatic device self-test checks the memory and measured-value transfer. It runs automatically in the background at fixed intervals.

Hold Mode

Display: 

The Hold mode is a safety state during configuration and calibration.
Output current is frozen (Last) or set to a fixed value (Fix).
Alarm and limit contacts are disabled.
If the calibration or configuration mode is exited, the device remains in the Hold mode for safety reasons. This prevents undesirable reactions of the connected peripherals due to incorrect configuration or calibration. The measured value and "HOLD" are displayed alternately.
The device only returns to measuring mode after **enter** is pressed and 20 seconds have passed.

Configuration mode is also exited automatically 20 minutes (timeout) after the last keystroke. The device returns to measuring mode.

Timeout is not active during calibration.

Behavior of output signal:

Last: The output current is frozen at its last value.
Recommended for short configuration procedures.
The process should not change decisively during configuration.
Changes are not noticed with this setting!

Fix: The output current is set to a value that is noticeably different from the process value in order to signal the control system that the device is being worked at.

See Configuration Pg 44.

Alarm

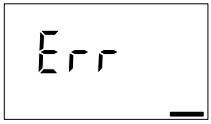
Alarm delay is 10 seconds.
During an error message the alarm LED blinks.

Error messages can also be signaled by a 22 mA output current.

The alarm contact is activated by alarm or power failure,
see also Pg 55.

Configuration

In the Configuration mode you set the device parameters.

Activation	**conf**	Activate by pressing **conf**
		Enter passcode "1200" Edit parameter using ▸ and ▴, confirm/proceed using **enter**. (End by pressing **conf**, then **enter**.)
HOLD During configuration the device remains in the Hold mode.	 HOLD icon	The output current is frozen (at its last value or at a preset fixed value, depending on the configuration), limit and alarm contacts are inactive. Sensoface is off, "Configuration" mode indicator is on.
Input errors		The configuration parameters are checked during the input. In the case of an incorrect input "Err" is displayed for approx. 2 sec. The incorrect parameters cannot be stored. Input must be repeated.
End	**conf** **enter**	End by pressing **conf.** The measured value and Hold are displayed alternately, "enter" blinks. Press **enter** key to end the Hold mode. The measured value is displayed. The output current remains frozen for another 20 sec (HOLD icon on, "hourglass" blinks).

Menu Structure of Configuration

The configuration steps are assigned to different menu groups.
Using the arrow keys, you can jump between the individual menu groups.
Each menu group contains menu items for setting the parameters.
Pressing **enter** opens a menu item.
The values are edited using the arrow keys. Pressing **enter** confirms/ saves the settings.
Return to measurement: Press **conf**.

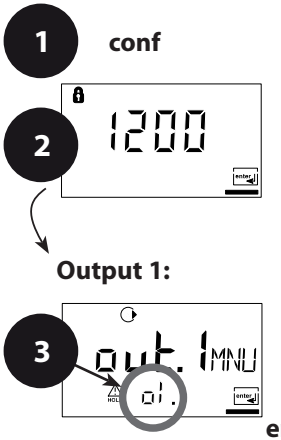
Select menu group	Menu group	Code	Display	Select menu item
	Output 1	o1.		enter
		Menu item 1		enter
		Menu item 2		enter
		⋮		enter
		Menu item ...		
	Output 2	o2.		
	Temperature compensation	tc.		
	Alarm settings	AL.		
	Relay	rL.		Previous menu group:
	Rinsing probes	Cn.		

Overview of Configuration Steps

Code	Menu	Selection / Default
out1	**Output 1**	
o1.SnSR	Sensor selection *	SE655/SE656/SE660/other
	* other Enter cell factor	xx.xxx c
	Enter transfer ratio	xxx.xx
	Select measuring frequency	8 kHz / 12 kHz
	Select temperature probe	Pt100/Pt1000/NTC100
o1.UnIT	Select process variable	mS/cm, S/m, Conc, SAL
o1.CoNC	Select solution (Conc), see Pg 39	NaCl / HCl / NaOH / H_2SO_4 / HNO_3
	Codes:	-1- / -2- / -3- / -4- / -5-
o1.rNG	Select current range	0-20 mA / 4-20 mA
o1. 4mA	Enter current start	xxxx mS
o1.20mA	Enter current end	xxxx mS
o1.FtME	Time constant of output filter	xxxx SEC
o1.FAIL	22 mA signal in the case of error	ON / OFF
o1.HoLD	Signal behavior during HOLD	Last / Fix
o1.FIX	Enter fixed value	xxx.x mA
out2	**Output 2**	
o2.UnIT	Select temperature unit	°C / °F
o2.rNG	Select current range	0-20 mA / 4-20 mA
o2. 4mA	Enter current start	xxx.x
o2.20mA	Enter current end	xxx.x
o2.FtME	Time constant of output filter	xxxx SEC
o2.FAIL	22 mA signal for temperature error	ON / OFF
o2.HoLD	Signal behavior during HOLD	Last / Fix
o2.FIX	Enter fixed value	xxx.x mA
tc.	**Temperature compensation**	
tc.	Select temp compensation	OFF / Lin / nLF
tc. LIN	Lin: Enter temperature coefficient	xx.xx %/K

Code	Menu	Selection / Default
ALrt	**Alarm settings**	
AL.SnSO	Select Sensocheck	ON / OFF
rLAY	**Relay 1: Limit**	
L1.FCT	Select contact function	Lo / Hi
L1.tYP	Select contact response	N/O / N/C
L1.LEVL	Enter setpoint	xxxx
L1.HYS	Enter hysteresis	xxxx
L1.dLY	Enter delay	xxxx SEC
Cn	**Cleaning probes**	
Cn.InTV	Rinse interval	000.0 h
Cn.rins	Rinse duration	xxxx SEC
Cn.typ	Contact response	N/C / N/O

Output 1
Selecting the sensor



1 Press **conf** key.
2 Enter passcode **1200**.
3 **Output 1** menu group is displayed. All items of this menu group are indicated by the "o1." code.
4 Press **enter** to select menu, edit using arrow keys (see Pg 33**).**
Confirm (and proceed) using **enter**.
5 End: Press **conf**, then **enter**.

4

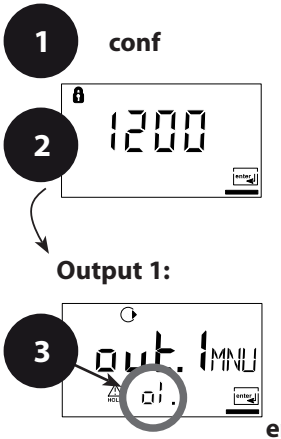
o1.SnSR	Select sensor
o1.UnIT	Select process variable
o1.CoNC	Select solution (Conc)
o1.rNG	Select 0-20 / 4-20 mA
o1.4mA	Enter current start
o1.20mA	Enter current end
o1.FtME	Set output filter
o1.FAIL	22 mA for error
o1.HoLD	HOLD mode

5 **conf** **enter**

Code	Display	Action	Choices
o1.	 	Select sensor: Select using ▸ key. Press **enter** to proceed. **Please note:** After each sensor selection the nominal cell factor of the sensor is saved. To adjust the cell factor to the device, calibrate the sensor afterwards!	**SE660** (SE655/ SE656/ SE660/ other see Pg **35)**

Note: Characters represented in gray are blinking and can be edited.

Output 1
Selecting sensor parameters and temperature probe



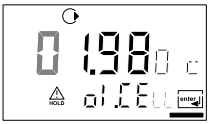
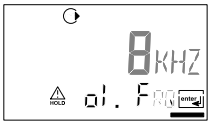
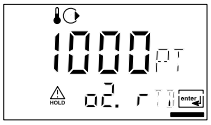
1 Press **conf** key.
2 Enter passcode **1200**.
3 **Output 1** menu group is displayed. All items of this menu group are indicated by the "o1." code.
4 Press **enter** to select menu, edit using arrow keys (see Pg 35**).**
Confirm (and proceed) using **enter**.
5 End: Press **conf**, then **enter**.

enter →

4

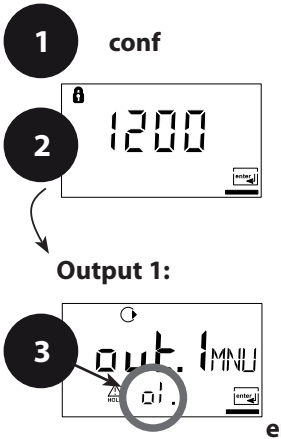
o1.SnSR	Select sensor
o1.UnIT	Select process variable
o1.CoNC	Select solution (Conc)
o1.rNG	Select 0-20 / 4-20 mA
o1.4mA	Enter current start
o1.20mA	Enter current end
o1.FtME	Set output filter
o1.FAIL	22 mA for error
o1.HoLD	HOLD mode

5 **conf** **enter**

Code	Display	Action	Selection
o1.		When you have selected "other", the sensor parameters are entered separately:	
		Enter cell factor: Select position using ▸ key and edit number using ▴, press **enter** to confirm.	
		Enter transfer ratio: Press **enter** to proceed	
		Select meas. frequency: Select using ▸ key. Press **enter** to proceed	**8 kHz** (8 kHz/12 kHz)
		Select temperature probe: Select using ▸ key. Press **enter** to proceed	**100Pt** (100Pt 1000Pt 100NTC)
		**Please note** When "other" is selected once more, the last sensor parameters are displayed and can be edited.	
			

Note: Characters represented in gray are blinking and can be edited.

Output 1
Select process variable



1 Press **conf** key.
2 Enter passcode **1200**.
3 **Output 1** menu group is displayed. All items of this menu group are indicated by the "o1." code.
4 Press **enter** to select menu, edit using arrow keys (see Pg 37**).**
Confirm (and proceed) using **enter**.
5 End: Press **conf**, then **enter**.

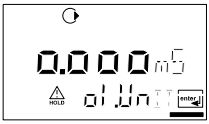
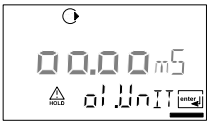
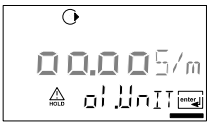
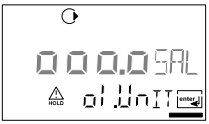
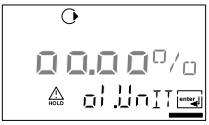
enter →

4

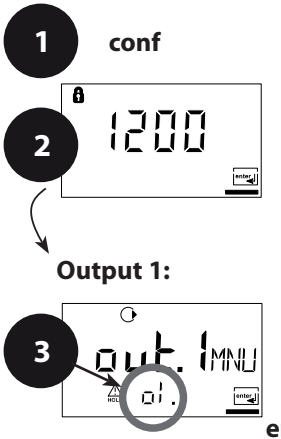
o1.SnSR	Select sensor
o1.UnIT	Select process variable
o1.CoNC	Select solution (Conc)
o1.rNG	Select 0-20 / 4-20 mA
o1.4mA	Enter current start
o1.20mA	Enter current end
o1.FtME	Set output filter
o1.FAIL	22 mA for error
o1.HoLD	HOLD mode

enter ↩

5 **conf** **enter**

Code	Display	Action	Choices
o1.	    	**Select process variable:** Select using ▸ key, Press **enter** to proceed. **Conductivity:** 0.000 ... 9.999 mS/cm 00.00 ... 99.99 mS/cm 000.0 ... 999.9 mS/cm 0000 ... 1999 mS/cm 0.000 ... 9.999 S/m 00.00 ... 99.99 S/m **Salinity (SAL):** 0.0 ... 45.0 ‰ (0 ... 35 °C) **Concentration (Conc):** 0.00 ... 9.99% by wt	**000.0 mS** (0.000 mS 00.00 mS 000.0 mS 0000 mS 0.000 S/m 00.00 S/m 000.0 SAL 00.00 % (Conc))

Output 1
Concentration measurement: Select process solutions



1 Press **conf** key.
2 Enter passcode **1200**.
3 **Output 1** menu group is displayed. All items of this menu group are indicated by the "o1." code.
4 Press **enter** to select menu, edit using arrow keys (see Pg 39**).**
Confirm (and proceed) using **enter**.
5 End: Press **conf**, then **enter**.

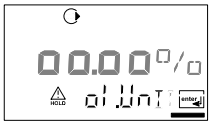
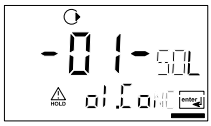
enter →

4

o1.SnSR	Select sensor
o1.UnIT	Select process variable
o1.CoNC	Select solution (Conc)
o1.rNG	Select 0-20 / 4-20 mA
o1.4mA	Enter current start
o1.20mA	Enter current end
o1.FtME	Set output filter
o1.FAIL	22 mA for error
o1.HoLD	HOLD mode

enter

5 **conf** **enter**

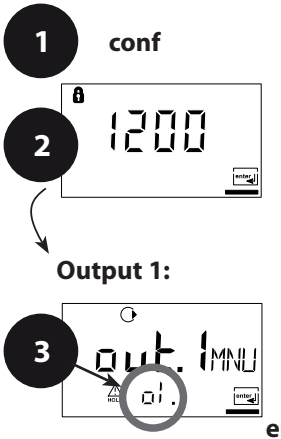
Code	Display	Action		Choices
o1.		Only with 00.00 % Conc can you select the process solution. Select using ▸ arrow key		**-01-SOL** (-01-SOL -02-SOL -03-SOL -04-SOL -05-SOL)
		**-01-**	NaCl (0.00 ... 9.99 % by wt) (0 ... 120 °C)	
		-02-	HCl (0.00 ... 9.99 % by wt) (-20 ... 50 °C)	
		-03-	NaOH (0.00 ... 9.99 % by wt) (0 ... 100 °C)	
		-04-	H_2SO_4 (0.00 ... 9.99 % by wt) (-17 ... 110 °C)	
		-05-	HNO_3 (0.00 ... 9.99 % by wt) (-20 ... 50 °C)	
		Press **enter** to proceed.		

Concentration Measurement

For the solutions listed above, the device can determine the substance concentration from the measured conductivity and temperature values in % by wt. The measurement error is made up of the sum of measurements errors during conductivity and temperature measurement and the accuracy of the concentration curves stored in the device, see Pg 92.

We recommend to calibrate the device together with the sensor. For exact temperature measurement, you should perform a temperature probe adjustment. For measuring processes with rapid temperature changes, use a separate temperature probe with fast response.

Output 1
Output current range: Current start / end



1 Press **conf** key.
2 Enter passcode **1200**.
3 **Output 1** menu group is displayed. All items of this menu group are indicated by the "o1." code.
4 Press **enter** to select menu, edit using arrow keys (see Pg **41**).
Confirm (and proceed) using **enter**.
5 End: Press **conf**, then **enter**.

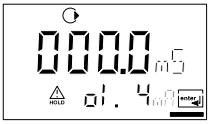
enter →

4

o1.SnSR	Select sensor
o1.UnIT	Select process variable
o1.CoNC	Select solution (Conc)
o1.rNG	Select 0-20 / 4-20 mA
o1.4mA	Enter current start
o1.20mA	Enter current end
o1.FtME	Set output filter
o1.FAIL	22 mA for error
o1.HoLD	HOLD mode

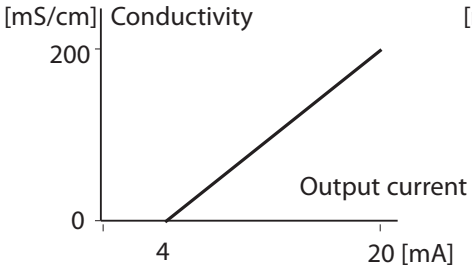
enter

5 **conf** **enter**

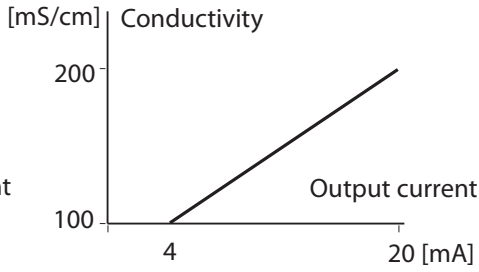
Code	Display	Action	Choices
o1.		Set output current range Select using ▸ key, press **enter** to proceed.	**4-20 mA** (0 - 20 mA/ 4 - 20 mA)
		Current start Enter lower end of scale. Select using ▸ key, edit number using ▲ key, press **enter** to proceed.	**000.0 mS** (xxx.x mS)
		Current end Enter upper end of scale. Select using ▸ key, edit number using ▲ key, press **enter** to proceed.	**100.0 mS** (xxx.x mS)

Assignment of Measured Values: Current Start and Current End

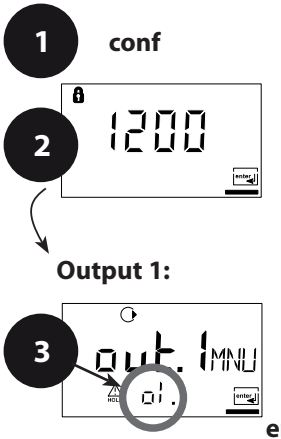
Example 1: Range 0...200 mS/cm



Example 2: Range 100...200 mS/cm
Advantage: Higher resolution in range of interest



Output 1
Time constant of output filter



1 Press **conf** key.
2 Enter passcode **1200**.
3 **Output 1** menu group is displayed. All items of this menu group are indicated by the "o1." code.
4 Press **enter** to select menu, edit using arrow keys (see Pg **43**).
Confirm (and proceed) using **enter**.
5 End: Press **conf**, then **enter**.

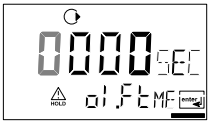
enter →

4

o1.SnSR	Select sensor
o1.UnIT	Select process variable
o1.CoNC	Select solution (Conc)
o1.rNG	Select 0-20 / 4-20 mA
o1.4mA	Enter current start
o1.20mA	Enter current end
o1.FtME	Set output filter
o1.FAIL	22 mA for error
o1.HoLD	HOLD mode

enter

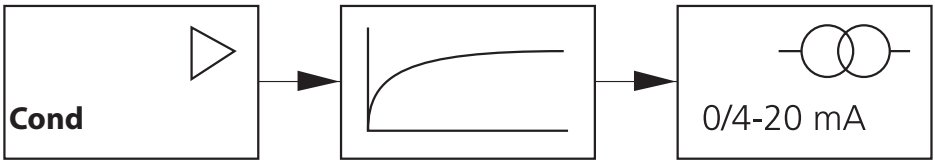
5 **conf** **enter**

Code	Display	Action	Choices
o1.		Time constant of output filter Default setting: 0 s (inactive). To specify a time constant: Select using ▸ key, edit number using ▲ key, press **enter** to proceed**.**	**0 sec** 0 ... 120 sec

Time Constant of Output Filter (Attenuation)

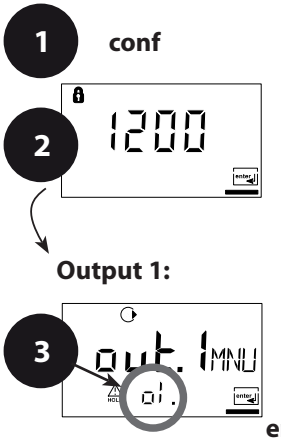
To smoothen the current output, a low-pass filter with adjustable filter time constant can be switched on. When there is a jump at the input (100 %), the output level is at 63 % after the time constant has been reached.
The time constant can be set from 0 to 120 sec.
If the time constant is set to 0 sec, the current output follows the input.

Please note:
The filter only acts on the current output, not on the display, the limit values, or the controller!



Time constant 0 ... 120 sec

Output 1
Output current during Error and HOLD



1 Press **conf** key.
2 Enter passcode **1200**.
3 **Output 1** menu group is displayed. All items of this menu group are indicated by the "o1." code.
4 Press **enter** to select menu, edit using arrow keys (see Pg **45).**
Confirm (and proceed) using **enter**.
5 End: Press **conf**, then **enter**.

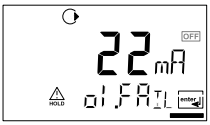
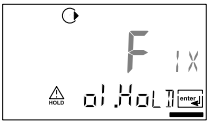
enter →

4

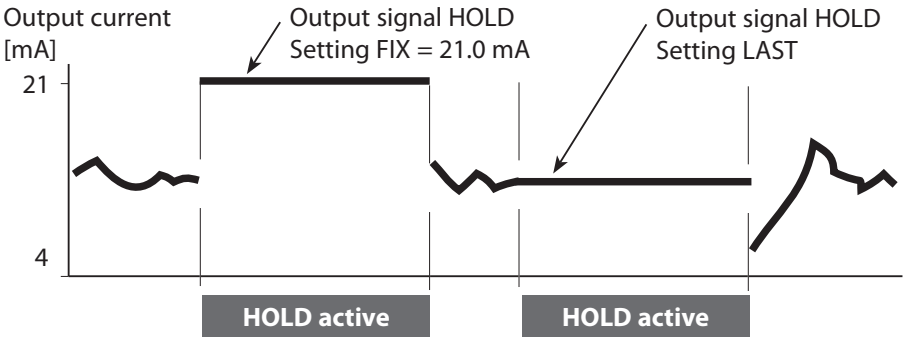
o1.SnSR	Select sensor
o1.UnIT	Select process variable
o1.CoNC	Select solution (Conc)
o1.rNG	Select 0-20 / 4-20 mA
o1.4mA	Enter current start
o1.20mA	Enter current end
o1.FtME	Set output filter
o1.FAIL	22 mA for error
o1.HoLD	HOLD mode

enter

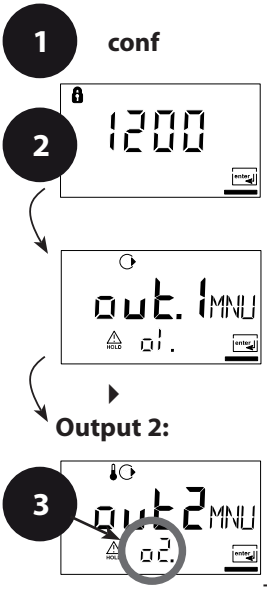
5 **conf** **enter**

Code	Display	Action	Choices
o1.		22 mA signal for error message Select using ▸ key, press **enter** to proceed.	**OFF** (OFF / ON)
		Output signal during HOLD LAST: During HOLD the last measured value is maintained at the output FIX: During HOLD a value (to be entered) is maintained at the output Select using ▸ key, press **enter** to proceed.	**LAST** (LAST / FIX)
	 	Only with FIX selected: Enter current which is to flow at the output during HOLD Select position using ▸ key and edit number using ▲ key. Press **enter** to proceed.	**21.0 mA** (00.0 ... 21.0 mA)

Output Signal During HOLD:



Output 2
Temperature unit and probe, output current



1 Press **conf** key.
2 Enter passcode **1200**.
3 Select **Output 2** menu group using arrow keys. All items of this menu group are indicated by the "o2." code.
4 Press **enter** to select menu, edit using arrow keys (see Pg **47**).
Confirm (and proceed) using **enter**.
5 End: Press **conf**, then **enter**.

4

o2.UnIT	Select °C/°F
o2.rNG	Select 0-20 / 4-20 mA
o2. 4mA	Enter current start
o2.20mA	Enter current end
o2.FtME	Set output filter
o2.FAIL	22 mA for temp error
o2.HoLD	HOLD mode

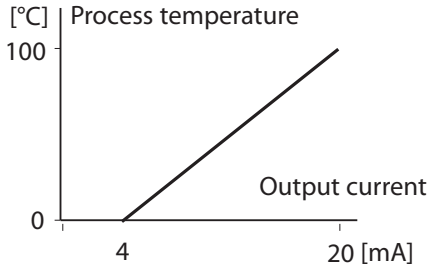
enter

5 **conf** **enter**

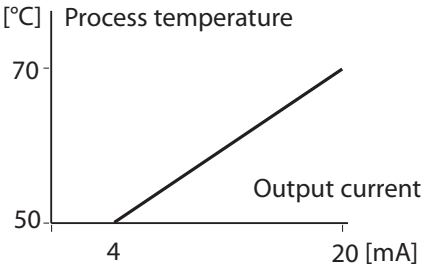
Code	Display	Action	Choices
o2.		Specify temperature unit Select using ▸ key, press **enter** to proceed.	**°C** (°C / °F)
		Select output current range Select using ▸ key, press **enter** to proceed.	**4 - 20 mA** (4 - 20 mA/ 0 - 20 mA)
		Current start: Enter lower end of scale. Select using ▸ key, edit number using ▲ key, press **enter** to proceed.	**000.0 °C** (xxx.x °C)
		Current start: Enter upper end of scale. Select using ▸ key, edit number using ▲ key, press **enter** to proceed.	**100.0 °C** (xxx.x °C)

Process Temperature: Current Start and Current End

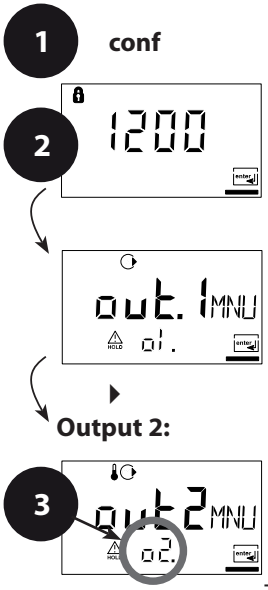
Example 1: Range 0 ... 100 °C



Example 2: Range 50 ... 70 °C
Advantage: Higher resolution in range of interest



Output 2
Time constant of output filter



1 Press **conf** key.
2 Enter passcode **1200**.
3 Select **Output 2** menu group using arrow keys. All items of this menu group are indicated by the "o2." code.
4 Press **enter** to select menu, edit using arrow keys (see Pg **49**).
Confirm (and proceed) using **enter**.
5 End: Press **conf**, then **enter**.

4

o2.UnIT	Select °C/°F
o2. rTD	Select temp probe
o2.rNG	Select 0-20 / 4-20 mA
o2. 4mA	Enter current start
o2.20mA	Enter current end
o2.FtME	Set output filter
o2.FAIL	22 mA for temp error
o2.HoLD	HOLD mode

enter

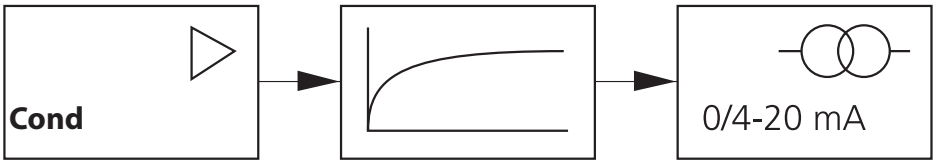
5 **conf** **enter**

Code	Display	Action	Choices
o2.		Time constant of output filter Default setting: 0 sec (inactive). To specify a time constant: Select using ▸, edit number using ▴, press **enter** to proceed.	**0 sec** (0 ... 120 sec)

Time Constant of Output Filter

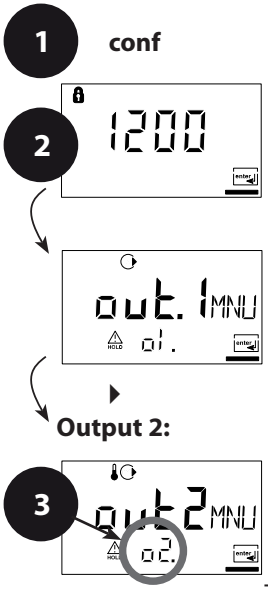
To smoothen the current output, a low-pass filter with adjustable filter time constant can be switched on. When there is a jump at the input (100 %), the output level is at 63 % after the time constant has been reached.
The time constant can be set from 0 to 120 sec.
If the time constant is set to 0 sec, the current output follows the input.

Please note:
The filter only acts on the current output, not on the display!



Time constant 0 ... 120 sec

Output 2
Temperature error, output current during HOLD



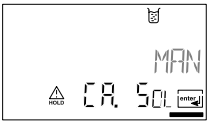
1 Press **conf** key.
2 Enter passcode **1200**.
3 Select **Output 2** menu group using arrow keys. All items of this menu group are indicated by the "o2." code.
4 Press **enter** to select menu, edit using arrow keys (see Pg 51).
Confirm (and proceed) using **enter**.
5 End: Press **conf**, then **enter**.

4

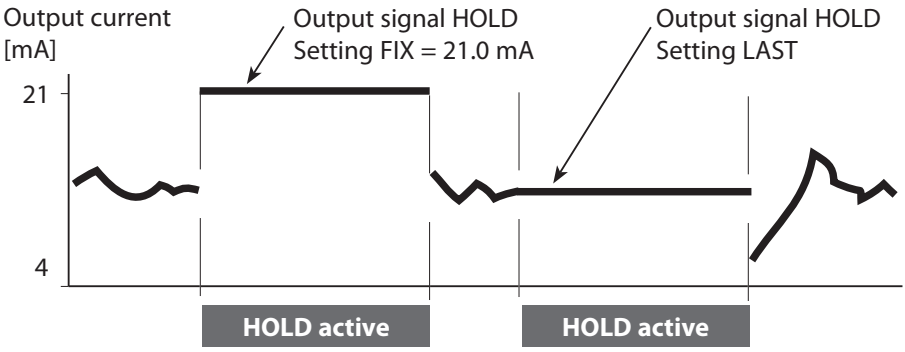
o2.UnIT	Select °C/°F
o2. rTD	Select temp probe
o2.rNG	Select 0-20 / 4-20 mA
o2. 4mA	Enter current start
o2.20mA	Enter current end
o2.FtME	Set output filter
o2.FAIL	22 mA for temp error
o2.HoLD	HOLD mode

enter

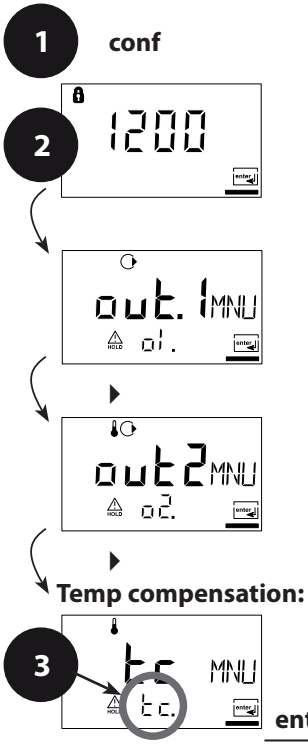
5 **conf** **enter**

Code	Display	Action	Choices
o2.		22 mA signal for error message Select using ▸ key, press **enter** to proceed.	**OFF** (OFF / ON)
		Output signal during HOLD LAST: During HOLD the last measured value is maintained at the output FIX: During HOLD a value (to be entered) is maintained at the output Select using ▸ key, press **enter** to proceed.	**LAST** (LAST / FIX)
	 	Only with FIX selected: Enter current which is to flow at the output during HOLD Select position using ▸ key and edit number using ▲ key. Press **enter** to proceed.	**21.0 mA** (00.0 ... 21.0 mA)

Output Signal During HOLD:



Temperature Compensation
Temp compensation selection

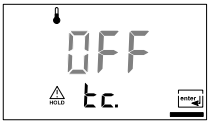
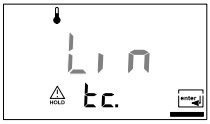


1 Press **conf** key.
2 Enter passcode **1200**.
3 Select **Temperature compensation** menu group using arrow keys. All items of this menu group are indicated by the "tc." code.
4 Press **enter** to select menu, edit using arrow keys (see Pg **53).**
Confirm (and proceed) using **enter**.
5 End: Press **conf**, then **enter**.

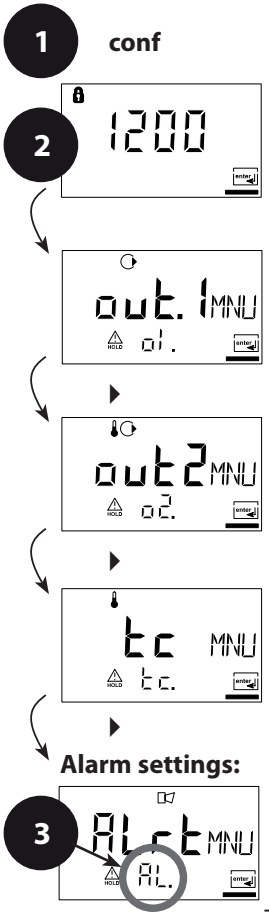
4

tc.	Select temp compensation

5 **conf** **enter**

Code	Display	Action	Choices
tc.		Select temp compensation	**OFF** (OFF LIN nLF)
		**OFF:** Temperature compensation switched off Select using ▸ key, press **enter** to proceed. **LIN:** Linear temperature compensation with entry of temperature coefficient and reference temperature **nLF:** Temperature compensation for natural waters to EN 27888	
			
			
		Only with linear temperature compensation **(LIN)** selected: Enter temperature coefficient. Select position using ▸ key and edit number using ▲ key. Press **enter** to proceed.	**02.00%/K** (XX.XX %/K)

Alarm Settings



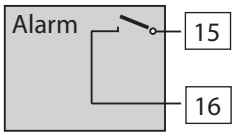
1 Press **conf** key.
2 Enter passcode **1200**.
3 Select **Alarm settings** menu group using arrow keys. All items of this menu group are indicated by the "AL." code.
4 Press **enter** to select menu, edit using arrow keys (see Pg 55**).**
Confirm (and proceed) using **enter**.
5 End: Press **conf**, then **enter**.

enter → **AL.SnSO** Select Sensocheck

4

5 **conf** **enter**

Code	Display	Action	Choices
AL.		Select Sensocheck (continuous monitoring of sensor) Select using ▸ key, press **enter** to proceed.	**OFF** (ON / OFF)



Alarm Contact

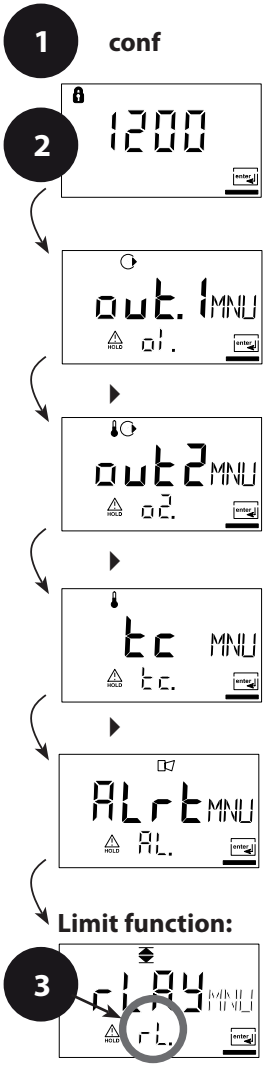
The alarm contact is closed during normal operation (N/C). It opens in the case of alarm or power outage. As a result, a failure message is provided even in the case of line breakage (fail-safe behavior).
For contact ratings, see Specifications.

Error messages can also be signaled by a 22 mA output current (see Pg 44, 50, 78).

The operating behavior of the alarm contact is shown on Pg 80.

The **alarm delay** acts on the LED, the 22 mA signal and the alarm contact.

Limit Function
Relay



1 Press **conf** key.
2 Enter passcode **1200**.
3 Select **Limit function** menu group using arrow keys. All items of this menu group are indicated by the "L1." code.
4 Press **enter** to select menu, edit using arrow keys (see Pg 57**).**
Confirm (and proceed) using **enter**.
5 End: Press **conf**, then **enter**.

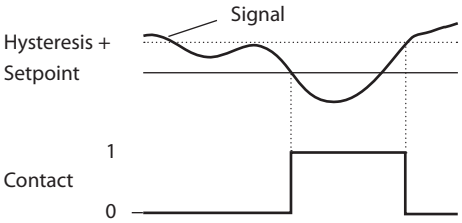
4

L1.FCT	Contact function	**enter**
L1.tYP	Contact response	
L1.LEVL	Enter setpoint	
L1.HYS	Enter hysteresis	
L1.dLY	Delay	

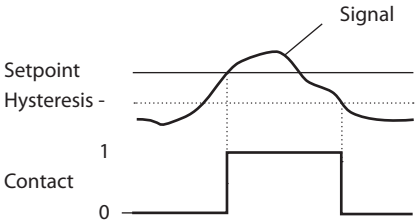
5 **conf** **enter**

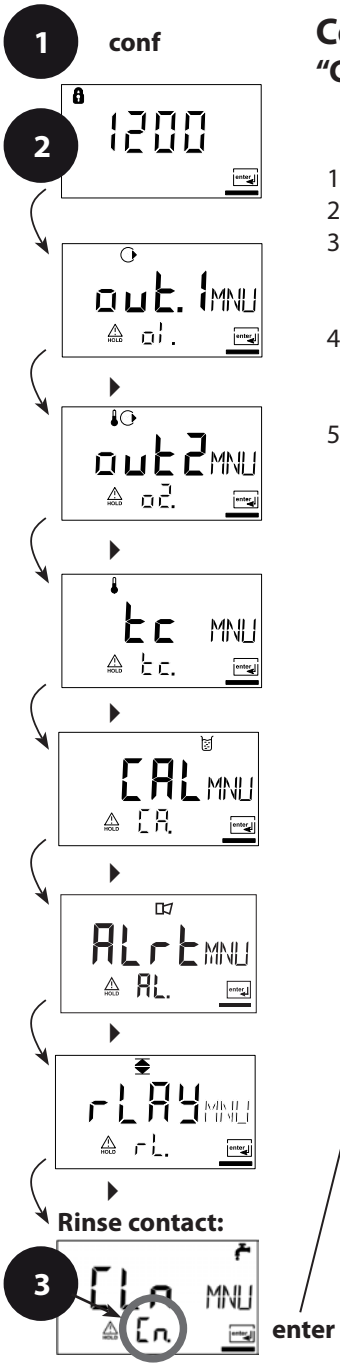
Code	Display	Action	Selection
L1.		Contact function (see below for function principle) Select using ▸ key, press **enter** to proceed.	**Lo** (Lo/Hi)
		Contact response N/C: normally closed contact N/O: normally open contact Select using ▸ key, press **enter** to proceed.	**N/O** (N/O N/C)
		Setpoint Select using ▸ key, edit number using ▲ key, press **enter** to proceed.	**000.0 mS** (xxx.x mS)
		Hysteresis Select using ▸ key, edit number using ▲ key, press **enter** to proceed.	**001.0 mS** (xxx.x mS)
		Delay The contact is activated with delay (deactivated without delay) Select using ▸ key, edit number using ▲ key, press **enter** to proceed.	**0010 sec** (0 ... 9999 sec)

Limit Lo



Limit Hi





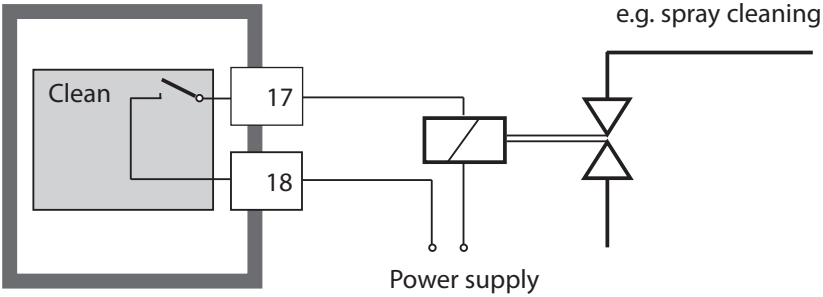
Controlling a Rinsing Probe
"Clean" contact

1 Press **conf** key.
2 Enter passcode **1200**.
3 Select **Rinsing probes** menu group using arrow keys. All items of this menu group are indicated by the "Cn." code.
4 Press **enter** to select menu, edit using arrow keys (see next page).
Confirm (and proceed) using **enter**.
5 End: Press **conf**, then **enter**.

Code	Display	Action	Choices
Cn.		Rinsing interval Select using ▸ key, enter number using ▴, press **enter** to proceed.	**0000 h** (x.xxx h)
		Rinse duration Select using ▸ key, enter number using ▴, press **enter** to proceed.	**0060 sec** (xxxx sec)
		Contact response N/C: normally closed contact N/O: normally open contact Select using ▸, press **enter** to proceed.	**N/C** (N/O)

Connecting a Rinsing System

The "Clean" contact can be used to connect a simple spray cleaning system. Rinse duration and rinsing interval are defined during configuration.



Factory Settings of Parameters

Activation:
Simultaneously press **conf** + right arrow key and enter passcode "4321".
The lower display line reads "Clear". To prevent accidental resetting, "NO" is set as default (blinking in the main display).
Press one of the arrow keys to select "YES" and confirm by pressing **enter**.

Caution!
Your data (also calibration data) will be overwritten by the factory settings!

Code	Parameter	Factory setting
o1.SnSR	Sensor	SE660
o1.UnIT	Process variable	000.0 mS
o1.CoNC	Conc solution	-01-
o1. rNG	0/4-20 mA	4-20 mA
o1. 4mA	Current start	000.0 mS
o1.20mA	Current end	100.0 mS
o1.FtME	Filter time	0 s
o1.FAIL	22mA signal	OFF
o1.HoLD	HOLD response	Last
o1.FIX	Fix current	021.0 mA
o2.UnIT	Unit °C / °F	°C
o2.rNG	0/4 ...20mA	4-20 mA
o2. 4mA	Current start	000.0 °C
o2.20mA	Current end	100.0 °C
o2.FtME	Filter time	0 s
o2.FAIL	22mA signal	OFF
o2.HoLD	HOLD response	Last
o2.FIX	Fix current	021.0 mA

Code	Parameter	Factory setting
tc.	Temp compensation	OFF
tc. LIN	Temp coefficient	02.00%/K
AL.SnSO	Sensocheck	OFF
L1.FCT	Contact function	Lo
L1.tYP	Contact response	N/O
L1.LEVL	Setpoint	000.0 mS
L1.HYS	Hysteresis	001.0 mS
L1.dLY	Delay	0010 sec
Cn.InTV	Rinsing interval	000.0 h
Cn.rins	Rinse duration	0060 sec
Cn.typ	Contact type	N/C

Please note:
Fill in your configuration data on the following pages.

Please note:
Factory settings for the calibration data are 6.4 cm^{-1} (cell factor) and 0 mS/cm (zero point).

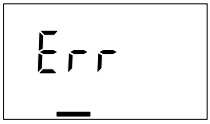
Parameters – Individual Settings

Code	Parameters	Setting
o1.SnSR	Sensor	
o1.UnIT	Process variable	
o1.CoNC	Solution (Conc)	
o1. rNG	0/4-20 mA	
o1. 4mA	Current start	
o1.20mA	Current end	
o1.FtME	Filter time	
o1.FAIL	22mA signal	
o1.HoLD	HOLD response	
o1.FIX	Fix current	
o2.UnIT	Unit °C / °F	
o2.rNG	0/4 ...20mA	
o2. 4mA	Current start	
o2.20mA	Current end	

Code	Parameter	Setting
o2.FtME	Filter time	
o2.FAIL	22mA signal	
o2.HoLD	HOLD response	
o2.FIX	Fix current	
tc.	Temp compensation	
tc. LIN	Temp coefficient	
AL.SnSO	Sensocheck	
L1.FCT	Contact function	
L1.tYP	Contact response	
L1.LEVL	Setpoint	
L1.HYS	Hysteresis	
L1.dLY	Delay	
Cn.InTV	Rinsing interval	
Cn.rins	Rinse duration	
Cn.typ	Contact type	

Calibration

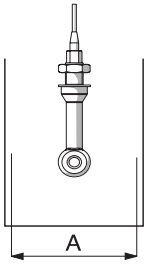
Calibration adjusts the device to the sensor.

Activation	**cal**	Activate by pressing **cal**
		Enter passcode: • Entry of cell factor 1100 • With calibration solution 0110 • Product calibration 1105 • Zero point 1001 • Temp probe adjustment 1015 Select using ▲ key. Edit parameter using ▶. Press **enter** to proceed. (End by pressing **cal**, then **enter**.)
HOLD During configuration the device remains in the Hold mode.	 HOLD icon	Output current is frozen (last value or preset fixed value, depending on configuration), limit and alarm contacts are inactive. Sensoface is off, "Calibration" mode indicator is on.
Input errors		The calibration parameters are checked during the input. In the case of an incorrect input "Err" is displayed for approx. 2 sec. The incorrect parameters cannot be stored. Input must be repeated.
End	**enter** **enter**	End by pressing **enter** (abort using **cal**). The measured value and Hold are displayed alternately, "enter" blinks. Sensoface is active. Press **enter** to end the Hold mode. The measured value is displayed. The output current remains frozen for another 20 sec (HOLD icon on, "hourglass" blinks).

Information on Calibration
Calibration adapts the device to the conductivity sensor.

Calibration can be performed by:
- Entry of cell factor
- Determining the cell factor with a known calibration solution (calibration standard) taking account of the temperature
- Product calibration
- Zero calibration in air or with calibration solution
- Temperature probe adjustment

Notice:



If measurements are performed in fittings with A < 110 mm, be sure to choose a calibration beaker with the same cross-section and of the same material (metal/plastic).

Caution!
- All calibration procedures must be performed by trained personnel. Incorrectly set parameters may go unnoticed, but change the measuring properties.
- When another sensor is used, its sensor data (cell factor, transfer ratio, measuring frequency, temperature probe) must be entered in the configuration menu before calibration.
- Each time a new sensor is connected, the device must be calibrated.

Calibration by Input of Cell Factor

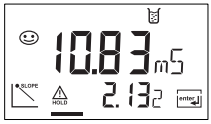
Input of cell factor with simultaneous display of conductivity and temperature (without temperature compensation)

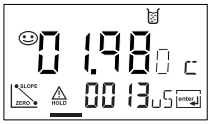
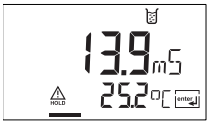
Display	Action	Remark
	Press **cal** key, enter code 1100. Select using ▸ key, edit number using ▲ key, Press **enter** to proceed.	Device is in the Hold mode. If an invalid code is entered, the device returns to measuring mode.
	Ready for calibration Remove and clean sensor	Display (2 sec) Device in Hold mode, measured value frozen. Sensoface inactive.
 	Enter cell factor: Select using ▸, enter number using ▲. Conductivity and temperature are alternately displayed during the input (lower display). Press **enter** to confirm the entry.	
	The entered cell factor and zero point are displayed. Press **enter** to confirm.	

Display	Action	Remark
	Conductivity and temperature are displayed.	
	The measured value is shown in the main display alternately with “Hold”. “enter” blinks. End calibration by pressing **enter.**	After end of calibration, the outputs remain in Hold mode for approx. 20 sec.

Calibration with Calibration Solution

Input of temperature-corrected value of calibration solution (calibration standard) with simultaneous display of cell factor and zero point

Display	Action	Remark
	Press **cal** key, enter code 0110. Select using ▸ key, edit number using ▲ key. Press **enter** to proceed.	If an invalid code is entered, the device returns to measuring mode.
	Ready for calibration Remove and clean sensor	Display (2 sec) Device in Hold mode, measured value frozen. Sensoface inactive.
	Immerse sensor in calibration solution. Determine the temperature-corrected conductivity value of the calibration solution from the corresponding table (see Pg 69).	When there has not been an entry for 6 sec, the lower display alternately shows the conductivity and temperature value.
	Enter value of calibration solution. Select using ▸ key, edit number using ▲ key. Press **enter** to confirm the calibration.	The measured conductivity and temperature are alternately displayed in the lower display during the input.
		

Display	Action	Remark
	The determined cell factor and zero point are displayed. Press **enter** to confirm.	
	The device now displays the conductivity and temperature.	
	Clean sensor and re-place it in the process. The measured value is shown in the main display alternately with “Hold”. “enter” blinks. End calibration by pressing **enter**.	After end of calibration, the outputs remain in Hold mode for approx. 20 sec.

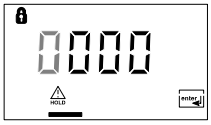
Please note:

- Be sure to use known calibration solutions with the respective temperature-corrected conductivity values (see ”Calibration Solutions” Pg 90).
- During the calibration procedure the temperature must be kept constant.

Product Calibration
Calibration by comparison

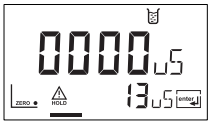
The measurement is only interrupted briefly. During product calibration the sensor remains in the process. Calibration is without TC correction.

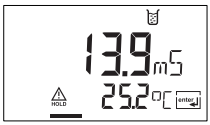
Procedure: The currently measured value is stored in the device for comparison. A sample is measured using a portable meter. The sample value is then entered in the device. The new cell factor is calculated from these two values.

Display	Action	Remark
	Press **cal** key, enter code 1105. Press ▸ key to select position, enter number using ▴ key, Press **enter** to confirm.	If an invalid code is entered, the device returns to measuring mode.
		Display (approx. 2 sec)
	Save currently measured value. Press **enter** to proceed.	Perform reference measurement.
	Enter sample value. The new cell factor is calculated.	

Display	Action	Remark
	The new cell factor and zero point are displayed. Press **enter** to confirm.	New calibration: Press **cal**.
	The new value is shown in the main display alternately with “Hold”, “enter” blinks. End by pressing **enter**.	After end of calibration, the outputs remain in Hold mode for approx. 20 sec.

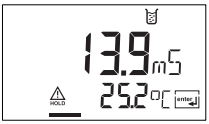
Zero Calibration in Air

Display	Action	Remark
	Press **cal** key, enter code 1001. Press ▸ key to select position, enter number using ▴ key, Press **enter** to confirm.	Device is in the Hold mode. If an invalid code is entered, the device returns to measuring mode.
	Ready for calibration Dismount and clean sensor. (Sensor must be dry!)	Display (approx. 2 sec)
	Modify the zero point until zero is displayed as conductivity value in the lower display. Select using ▸ key, edit number using ▴ key.	When there has not been an entry for 6 sec, the lower display alternately shows the conductivity and temperature value.
	If required, change the sign of the zero point. Press **enter** to confirm.	

Display	Action	Remark
 	The cell factor and zero point are displayed. Press **enter** to confirm the calibration data. The device now displays the conductivity and temperature.	
	Place sensor in process. The measured value is shown in the main display alternately with “Hold”, “enter” blinks. End calibration by pressing **enter**.	After end of calibration, the outputs remain in Hold mode for approx. 20 sec.

Zero Calibration with Calibration Solution

Calibration solution with low conductivity

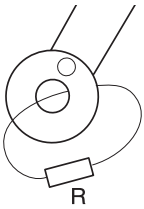
Display	Action	Remark
	Press **cal** key, enter code 1001. Press ▸ key to select position, enter number using ▴ key. Press **enter** to confirm.	Device is in the Hold mode. If an invalid code is entered, the device returns to measuring mode.
	Ready for calibration Remove and clean sensor.	Display (approx. 2 sec)
	Immerse sensor in calibration solution. Modify the value until the lower display shows the conductivity value of the calibration solution. Press **enter** to confirm the calibration.	When there has not been an entry for 6 sec, the lower display alternately shows the conductivity and temperature value.
	The cell factor and zero point are displayed. Press **enter** to confirm the calibration data.	
	Conductivity and temperature are displayed. Remove the sensor from the calibration solution and clean it. Place sensor in process.	
	The measured value is shown in the main display alternately with "Hold". "enter" blinks. End calibration by pressing **enter**.	After end of calibration, the outputs remain in Hold mode for approx. 20 sec.

Display	Action	Remark
	Select calibration Press **cal** key, enter code 1015. Press ▸ key to select position, enter number using ▴ key. Press **enter** to confirm.	Wrong settings change the measurement properties! If an invalid code is entered, the device returns to measuring mode.
	Ready for calibration Measure the temperature of the process medium using an external thermometer	Device is in Hold mode. Display approx. 2 sec
	Enter measured temperature value. Select using ▸ key, enter number using ▴ key. Press **enter** to proceed. End adjustment by pressing **enter**. HOLD will be deactivated after 20 sec.	Default: Value of secondary display.

Measurement

Display	Action
	In the measuring mode the main display shows the configured process variable (conductivity [mS/cm, S/m], concentration [% by wt], or salinity [SAL]) and the lower display shows the temperature. The device is switched to measuring mode by pressing **cal** during calibration or by pressing **conf** during configuration (waiting time for signal stabilization approx. 20 sec).

Diagnostics Functions

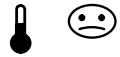
Display	Action
	**Display of output currents** Press **enter** while in measuring mode. The current at output 1 is shown in the main display, the current at output 2 in the secondary display. After 5 sec the device returns to measuring mode.
	**Display of calibration data (Cal Info)** Press **cal** while in measuring mode and confirm code 0000. The current cell factor is shown in the main display. After 20 sec the device returns to measuring mode (immediate return at pressing **enter**).
 	**Sensor monitor** for validation of sensor and complete signal processing. Loop a defined sensing resistor (e.g. R = 100 Ω) through the sensor as shown in the figure. Press **conf** while in measuring mode and enter code 2222. The sensor monitor displays the directly measured resistance and the temperature. If there is a significant difference between resistor value and display, the sensor and its transmission behavior should be checked. Press **enter** to return to measurement. **Caution:** The device does not automatically go to Hold mode.
	**Display of last error message (Error Info)** Press **conf** while in measuring mode and confirm code 0000. The last error message is displayed for approx. 20 sec. After that, the message will be deleted (immediate return to measurement at pressing **enter**).

These functions are used for testing the connected peripherals.

Display	Action
	**Specify current at output 1** Press **conf** while in measuring mode and enter code 5555. The current indicated in the main display for output 1 can be edited. Select using ▸ key, edit number using ▲ key. Press **enter** to confirm entry. The entered value will be shown in the secondary display. The device is in Hold mode. Press **conf**, then **enter** to return to measurement (Hold remains active for another 20 sec).
	
	**Specify current at output 2** Press **conf** while in measuring mode and enter code 5556. The current indicated in the main display for output 2 can be edited. Select using ▸ key, edit number using ▲ key. Press **enter** to confirm entry. The entered value will be shown in the secondary display. The device is in Hold mode. Press **conf**, then **enter** to return to measurement (Hold remains active for another 20 sec).
	

Error Messages (Error Codes)

Error	Display	Problem Possible causes	Alarm contact	Red LED	Out 1 (22 mA)	Out 2 (22 mA)
ERR 01	Measured value blinks	**Sensor** • Wrong cell factor • Measuring range exceeded • SAL > 45 ‰ • Sensor connection or cable defective	x	x	x	
ERR 02	Measured value blinks	**Unsuitable sensor** Conductance range > 3000 mS	x	x	x	
ERR 98	"Conf" blinks	**System error** Configuration or calibration data defective; completely reconfigure the device using the factory settings. Then calibrate. Memory error in device program	x	x	x	x
ERR 99	"FAIL" blinks	**Factory settings** EEPROM or RAM defective This error message only occurs in the case of a total defect. The device must be repaired and recalibrated at the factory.	x	x	x	x

Error	Icon (blinks)	Problem Possible causes	Alarm contact	Red LED	Out 1 (22 mA)	Out 2 (22 mA)
ERR 03		**Temperature probe** Open or short circuit Temperature range exceeded	x	x	x	x
ERR 11		**Current output 1** Current below 0 (3.8) mA	x	x	x	
ERR 12		**Current output 1** Current above 20.5 mA	x	x	x	
ERR 13		**Current output 1** Current span too small / too large	x	x	x	
ERR 21		**Current output 2** Current below 0 (3.8) mA	x	x		x
ERR 22		**Current output 2** Current above 20.5 mA	x	x		x
ERR 23		**Current output 2** Current span too small / too large	x	x		x
ERR 33 **ERR 34**		**Sensocheck:** Primary coil Secondary coil	x	x	x	
			Sensoface active, see Pg 82			
		Temperature outside conversion tables (TC, conc, SAL)	Sensoface active, see Pg 82			

Operating States

Operating status	Out 1	Out 2	Relay 1 limit value	Alarm contact	Cleaning contact	Timeout
Measure	■	■	■	■		
Cal Info (cal) 0000	■	■	■	■		20 s
Error Info (conf) 0000	■	■	■	■		20 s
Calibration (cal) 1100	■	■				
Temp adjustment (cal) 1015	■	■				
Product calibration (cal) 1105	■	■				
Configuration (conf) 1200	■	■				20 min
Sensor monitor (conf) 2222	■	■	■	■	■	20 min
Current source 1 (conf) 5555	■	■				20 min
Current source 2 (conf) 5556	■	■				20 min
Rinsing function					■	

■ active

■ as configured (Last/Fix or Last/Off)

The smiley in the display (Sensoface) alerts to sensor problems (defective sensor, defective cable). The conditions for a friendly, neutral, or sad Sensoface are summarized in the following chart. Additional icons refer to the error cause.

Sensocheck
Continuously monitors the primary coil and its lines for short circuits and the secondary coil and its lines for open circuits. Sensocheck can be switched off. Critical values make the Sensoface "sad" and the corresponding icon blinks:

Sensocheck messages are also output as error messages Err 33 or Err 34. The alarm contact is active, the red LED is lit, output current 1 is set to 22 mA (when configured correspondingly). Sensocheck can be switched off during configuration (then Sensoface is also disabled).
Exception:
After a calibration a smiley is always displayed for confirmation.

Notice
The worsening of a Sensoface criterion leads to the devaluation of the Sensoface indicator (Smiley becomes "sad"). An improvement of the Sensoface indicator can only take place after calibration or removal of the sensor defect.

Display	Problem	Status	
	Sensor defect		Short circuit in primary coil Open circuit in secondary coil (see also Error Messages Err 33 and Err 34, Page **79).**
	Temperature error		Temperature outside range for TC, conc, SAL

Product Line and Accessories

Devices	Order No.
Stratos Eco 2405 CondI	2405 CondI
Mounting Accessories	
Pipe-mount kit	ZU 0274
Panel-mount kit	ZU 0275
Protective hood	ZU 0276
Input socket for a Pt 100/Pt 1000 with Schott 9908 screwed plug	ZU 0165
Connector for power supply instead of cable gland, Harting HAN 7D, with male insert	ZU 0271
Connector for current output instead of cable gland, Harting HAN 8U, with female insert	ZU 0272

Please note:
For special applications (chemical resistance, type of mounting), you can also connect sensors from other manufacturers. Permissible ranges for the Stratos Eco 2405 CondI as well as terminal assignments and factory settings for these sensors are available on request.

For more information concerning our sensors and fittings product line, please refer to our "Sensors, Fittings, Accessories" catalog:
Download at http://www.knick.de or request catalog:
Phone: +49 (0)30 - 801 91 - 0
Fax: +49 (0)30 - 801 91 - 200
E-mail: knick@knick.de

Specifications

Condl input	Input for electrodeless conductivity sensors: SE 655, SE 656, SE660 and others	
Display range	Conductivity	0.000 ... 1999 mS/cm
	Concentration	0.00 ... 9.99% by wt
	Salinity	0.0 ... 45 ‰ (0 ... 35 °C)
Ranges	Conductivity	0.000 ... 9.999 mS/cm
		00.00 ... 99.99 mS/cm
		000.0 ... 999.9 mS/cm
		0000 ... 1999 mS/cm
		0.000 ... 9.999 S/m
		00.00 ... 99.99 S/m
	Concentration	0.00 ... 9.99% by wt
	Salinity	0.0 ... 45 ‰ (0 ... 35 °C)
Response time (T_{90})	Approx. 2 s	
Meas. error[1,2,3)]	< 1% meas. val. + 0.005 mS	
Temp compensation *		
(reference temp 25°C)	(OFF)	Without
	(LIN)	Linear characteristic 00.00 ... 19.99 %/K
	(NLF)	Natural waters to EN 27888 (0 ... 35°C)
Concentration determination		
Operating modes *	-01-	NaCl 0.00...9.99 % by wt (0...60 °C)
	-02-	HCl 0.00...9.99 % by wt (-20...50 °C)
	-03-	NaOH 0.00...9.99 % by wt (0...100 °C)
	-04-	H_2SO_4 0.00...9.99 % by wt (-17...110 °C)
	-05-	HNO_3 0.00...9.99 % by wt (-20...50 °C)
	See graphs in the Appendix Pg 92	

Sensor standardization

Operating modes	• Entry of cell factor with simultaneous display of conductivity and temperature • Entry of conductivity of calibration solution with simultaneous display of cell factor and temperature • Product calibration • Zero adjustment • Temperature probe adjustment
Permitted cell factor	00.100 ... 19.999
Permitted transfer ratio	01.00 ... 199.99
Permitted zero offset	± 0.5 mS/cm

Sensor monitoring

Sensocheck	• Monitoring of primary and lines for short circuit • Monitoring of secondary and wiring for open circuit
Sensoface	Provides information on the sensor condition (evaluation of zero point, Sensocheck)
Sensor monitor	Sensor monitor for validation of sensor and complete signal processing (display: resistance / temperature)
Temperature input *	Pt100/Pt1000/NTC 100 kΩ 2-wire connection, adjustable
Measuring range	Pt 100/Pt 1000 –20.0 ... +200.0 °C (–4 ... +392 °F) NTC 100 kΩ –20.0 ... +130.0 °C (–4 ... +266 °F)
Resolution	0.1 °C / 0.1 °F
Meas. error[1,2,3)]	< 0.5 K (< 1K for Pt100; < 1K for NTC > 100 °C)

Output 1	0/4 ... 20 mA, max. 10 V, floating (galvanically connected to output 2)
Process variable*	Conductivity, concentration, or salinity
Overrange *	22 mA in the case of error messages
Output filter * (attenuation)	Low-pass, filter time constant 0 ... 120 s
Measurement error [1)]	< 0.3% current value + 0.05 mA
Start/end of scale	As desired within range
Minimum span	5 % of selected range
Output 2	0/4 ... 20 mA, max. 10 V, floating (galvanically connected to output 1)
Process variable	Temperature
Overrange *	22 mA in case of temp error messages
Output filter * (attenuation)	Low-pass, filter time constant 0 ... 120 s
Measurement error [1)]	< 0.3% current value + 0.05 mA
Start/end of scale *	–20 ... 300 °C / –4 ... 572 °F
Admissible span	20 ... 320 K / 36 ... 576 °F
Alarm contact	Relay contact, floating
Contact ratings	AC< 250 V / < 3 A / < 750 VA DC< 30 V / < 3 A / < 90 W
Contact response	N/C (fail-safe type)
Alarm delay	10 s
Limit values	Output via relay contact
Contact ratings	AC< 250 V / < 3 A / < 750 VA DC< 30 V / < 3 A / < 90 W
Contact response*	N/O or N/C
Delay *	0000 ... 9999 s
Setpoints*	As desired within range
Hysteresis*	0 ... 50 % full scale

Cleaning function	Relay contact, floating, for controlling a simple rinsing system or an automatic cleaning system
Contact ratings	AC< 250 V / < 3 A / < 750 VA DC< 30 V / < 3 A / < 90 W
Contact response	N/C or N/O
Rinse interval	000.0 ... 999.9 h (000.0 h = cleaning function switched off)
Rinse duration	0000 ... 1999 s
Display	LC display, 7-segment with icons
Main display	Character height 17 mm, unit symbols 10 mm
Secondary display	Character height 10 mm, unit symbols 7 mm
Sensoface	3 status indicators (friendly, neutral, sad face)
Mode indication	4 mode indicators “meas“, “cal“, “alarm“, “config“ Further icons for configuration and messages
Alarm indication	Red LED in case of alarm
Keypad	5 keys: [cal] [conf] [▸] [▴] [enter]
Service functions	
Current source	Current specifiable for output 1 and 2 (00.00 ... 22.00 mA)
Device self-test	Automatic memory test (RAM, FLASH, EEPROM)
Display test	Display of all segments
Last Error	Display of last error occurred
Sensor monitor	for validation of sensor and complete signal processing (display: resistance / temperature)
Data retention	Parameters and calibration data > 10 years (EEPROM)
Protection against electric shock	Safe electrical isolation of all extra-low-voltage circuits against mains by double insulation to EN 61010-1

Power supply	24 (-15%)...230 V AC/DC (+10%); appr. 5 VA, 2.5 W AC: 45 ... 65 Hz Overvoltage category II, protection class II

Nominal operating conditions

Ambient temperature	-20 ... +55°C
Transport/Storage temp	-20 ... +70 °C
Relative humidity	10 ... 95% not condensing
Power supply	24 (-15%) ... 230 V AC/DC (+10%)
Frequency for AC	45 ... 65 Hz
EMC	EN 61326-1, EN 61326-2-3
Emitted interference	Class B (residential area) Class A for mains > 60 V DC
Immunity to interference	Industry

Explosion protection

FM	NI Class I Div 2 Group A, B, C & D, T4 Ta = 55 °C; Type 2 NI Class I Zone 2 Group IIC, T4 Ta = 55°C; Type 2
CSA	Class I Div 2 Groups A, B, C and D, T4 Ex nA IIC T4

Enclosure	Molded enclosure made of PBT (polybutyleneterephtalate)
Color	Bluish gray RAL 7031
Mounting	• Wall mounting • Pipe mounting: Ø 40 ... 60 mm, □ 30 ... 45 mm • Panel mounting, cutout to DIN 43 700 Sealed against panel
Dimensions	H 144 mm, W 144 mm, D 105 mm
Ingress protection:	IP 65 / NEMA 4X
Cable glands	3 knockouts for cable glands M20x1.5 2 knockouts for NPT 1/2" or rigid metallic conduit
Weight	Approx.1 kg

* User-defined

1) To IEC 746 Part 1, at nominal operating conditions

2) ± 1 count

3) Plus sensor error

Calibration Solutions

Potassium Chloride Solutions (Conductivity in mS/cm)

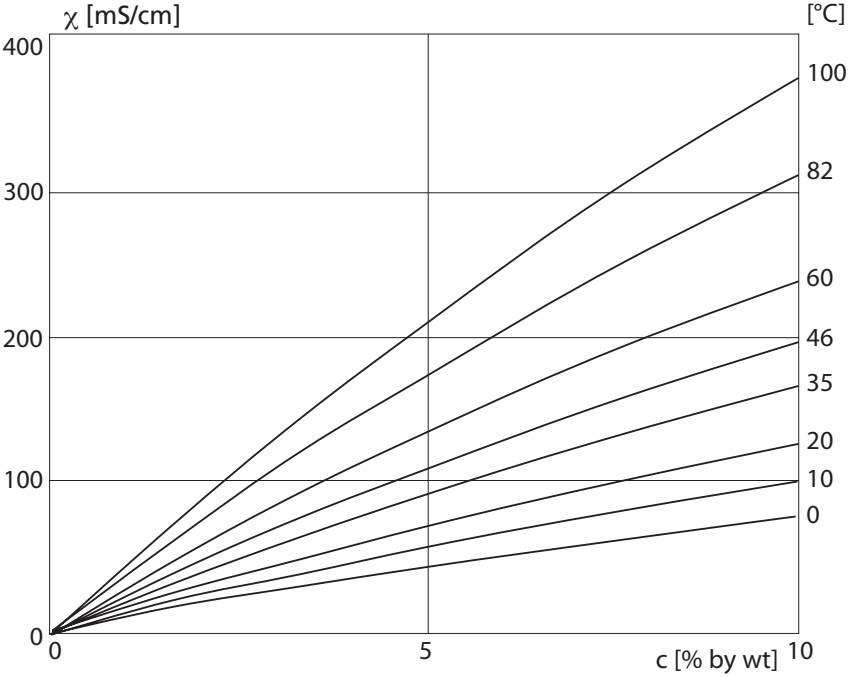
Temperature	Concentration [1]		
°C	0.01 mol/l	0.1 mol/l	1 mol/l
0	0.776	7.15	65.41
5	0.896	8.22	74.14
10	1.020	9.33	83.19
15	1.147	10.48	92.52
16	1.173	10.72	94.41
17	1.199	10.95	96.31
18	1.225	11.19	98.22
19	1.251	11.43	100.14
20	1.278	11.67	102.07
21	1.305	11.91	104.00
22	1.332	12.15	105.94
23	1.359	12.39	107.89
24	1.386	12.64	109.84
25	1.413	12.88	111.80
26	1.441	13.13	113.77
27	1.468	13.37	115.74
28	1.496	13.62	
29	1.524	13.87	
30	1.552	14.12	
31	1.581	14.37	
32	1.609	14.62	
33	1.638	14.88	
34	1.667	15.13	
35	1.696	15.39	
36		15.64	

1) Data source: K. H. Hellwege (Editor), H. Landolt, R. Börnstein: Zahlenwerte und Funktionen ..., volume 2, part. volume 6
2) Data source: Test solutions calculated according to DIN IEC 746-3

Sodium Chloride Solutions (Conductivity in mS/cm)

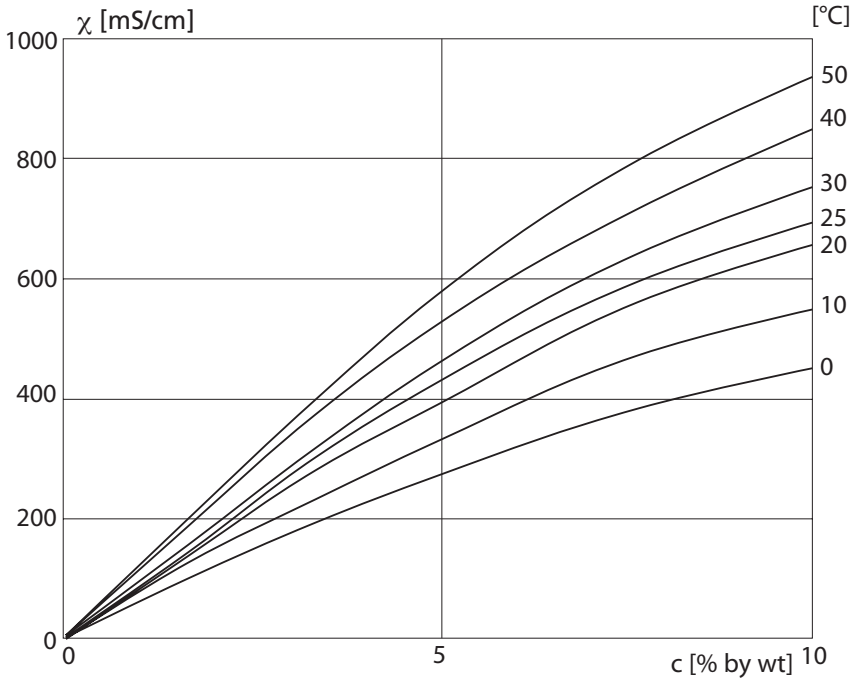
Temperature	Concentration		
°C	**0.01 mol/l** [2]	**0.1 mol/l** [2]	**Saturated** [1]
0	0.631	5.786	134.5
1	0.651	5.965	138.6
2	0.671	6.145	142.7
3	0.692	6.327	146.9
4	0.712	6.510	151.2
5	0.733	6.695	155.5
6	0.754	6.881	159.9
7	0.775	7.068	164.3
8	0.796	7.257	168.8
9	0.818	7.447	173.4
10	0.839	7.638	177.9
11	0.861	7.831	182.6
12	0.883	8.025	187.2
13	0.905	8.221	191.9
14	0.927	8.418	196.7
15	0.950	8.617	201.5
16	0.972	8.816	206.3
17	0.995	9.018	211.2
18	1.018	9.221	216.1
19	1.041	9.425	221.0
20	1.064	9.631	226.0
21	1.087	9.838	231.0
22	1.111	10.047	236.1
23	1.135	10.258	241.1
24	1.159	10.469	246.2
25	1.183	10.683	251.3
26	1.207	10.898	256.5
27	1.232	11.114	261.6
28	1.256	11.332	266.9
29	1.281	11.552	272.1
30	1.306	11.773	277.4
31	1.331	11.995	282.7
32	1.357	12.220	288.0
33	1.382	12.445	293.3
34	1.408	12.673	298.7
35	1.434	12.902	304.1
36	1.460	13.132	309.5

-01- Sodium chloride solution NaCl



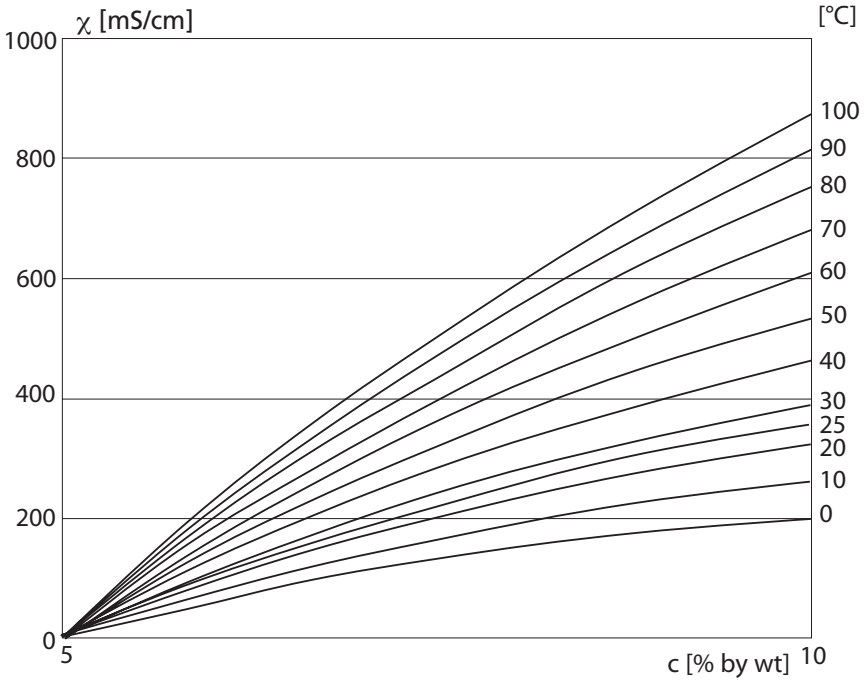
Conductivity versus substance concentration and process temperature for sodium chloride solution (NaCl)

-02- Hydrochloric acid HCl



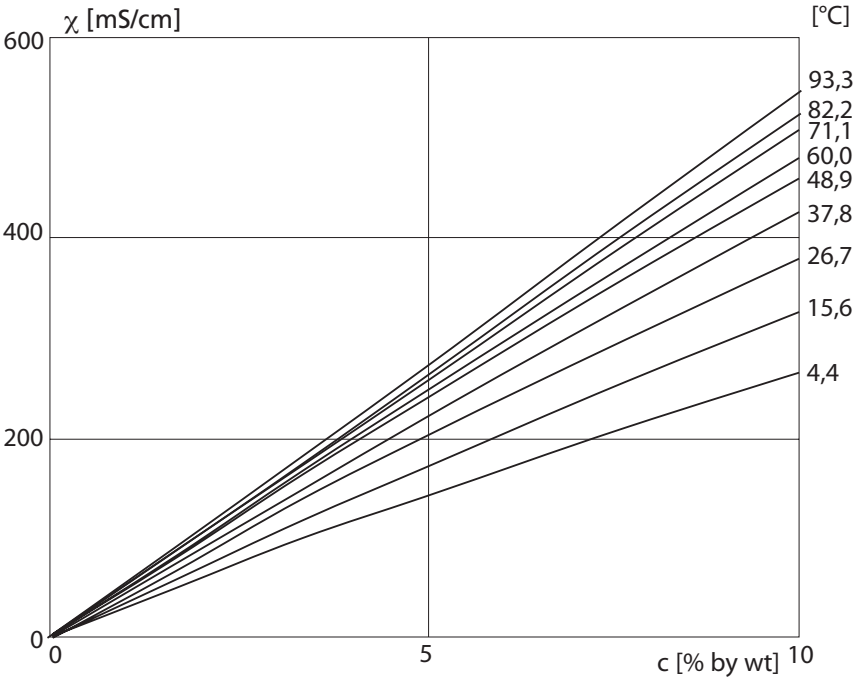
Conductivity versus substance concentration and process temperature for hydrochloric acid (HCl)
Source: Haase/Sauermann/Dücker; Z. phys. Chem. New Edition, Vol. 47 (1965)

-03- Sodium hydroxide solution NaOH



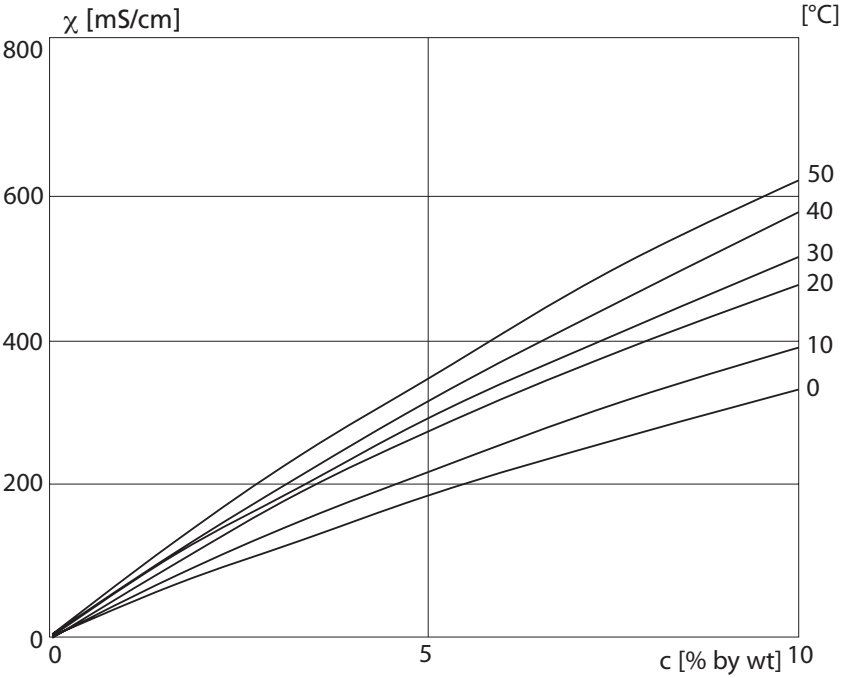
Conductivity versus substance concentration and process temperature for sodium hydroxide solution (NaOH)

-04- Sulfuric acid H_2SO_4



Conductivity versus substance concentration and process temperature for sulfuric acid (H_2SO_4)
Source: Darling; Journal of Chemical and Engineering Data; Vol.9 No. 3, July 1964

-05- Nitric acid HNO_3



Conductivity versus substance concentration and process temperature for nitric acid ($HN0_3$)
Source: Haase/Sauermann/Dücker; Z. phys. Chem. New Edition, Vol. 47 (1965)

Approvals – Canada

Warnings and Notes to Ensure Safe Operation

Warning!
Do not disconnect equipment unless power has been switched off.

Caution!
Clean only with antistatic moistened cloth.

Caution!
Substitution of components may impair suitability for hazardous locations.

- The equipment shall be installed and protected from mechanical impact and ultraviolet (UV) sources.
- Clean only with a moistened antistatic cloth as potential electrostatic hazard may exist. Service equipment only with conductive clothing, footwear, and personal grounding devices to prevent electrostatic accumulation.
- Internal grounding provisions shall be provided for field wiring. Bonding between conduit shall be provided during installation, and all exposed non-current carrying metallic parts shall be bonded and grounded.
- Installation in a Class I, Division 2 or Class I, Zone 2 hazardous location shall be in accordance with the Canadian Electrical Code (CEC Part 1) Section 18 Division 2 wiring methods.
- The equipment shall have a switch or circuit breaker in the building installation (that is in close proximity to the equipment) that is marked as the disconnect switch.
- The enclosure Type 2 is only for indoor use.
- The mains supply voltage fluctuations should not exceed –15/+10 percent of the nominal supply voltage.
- The device shall not be used in a manner not specified by this manual.

Caution!
Use supply wires suitable for 30 °C above ambient and rated at least 250 V.

Caution!
Use signal wires suitable for at least 250V.

OBSERVE THE SPECIFICATIONS OF THE CONTROL DRAWING!

CSA Control Drawing

Hazardous Location

Class I Divison 2, Groups A, B, C, D T4
Ex nA IIC T4 CSA 02.1342049X

Enclosure Type 2, Tamb = - 20 °C to + 55 °C

pH/ORP measuring circuit (Terminals KL. 1, 2, 3, KL. C)	maximum values:	V_{oc} = 10 V I_{sc} = 12 mA P_o = 15 mW	C_a = 20 µF L_a = 1 H
or DO measuring circuit (Terminals KL. 1, 2, 3, 4, 5, KL. C)	maximum values:	V_{oc} = 10 V I_{sc} = 17 mA P_o = 22 mW	C_a = 20 µF L_a = 1 H
or Cond measuring circuit (Terminals KL. 1, 2, 3, 4, 5)	maximum values:	V_{oc} = 10 V I_{sc} = 112 mA P_o = 140 mW	C_a = 20 µF L_a = 8 mH
or Condl measuring circuit (Terminals KL. 1, 2, 3, 4, 5)	maximum values:	V_{oc} = 7.1 V I_{sc} = 72 mA P = 128 mW	C_a = 100 µF L_a = 20 mH
Temp measuring circuit (Terminals KL. D, KL. E)	maximum values:	V_{oc} = 5 V I_{sc} = 10 mA P_o = 13 mW	C_a = 1000 µF L_a = 1 H

Terminals KL. 6, 7 and 8
Do not connect

TERMINALS 1, 2, 3, 4, 5, C, D, E:
NON-INCENDIVE FIELD WIRING CONNECTIONS FOR CLASS I, DIVISION 2, GROUPS A, B, C, D

THIS EQUIPMENT IS SUITABLE FOR USE IN CLASS I, DIVISON 2, GROUPS A, B, C, D
OR NON-HAZARDOUS LOCATIONS ONLY

WARNING - EXPLOSION HAZARD - SUBSTITUTION OF COMPONENTS MAY
IMPAIR SUITABILITY FOR CLASS I, DIVISON 2
AVERTISSEMENT - RISQUE D'EXPLOSION - LA SUBSTITUTION DE COMPOSANTS
PEUT RENDRE CE MATERIEL INACCEPTABLE POUR LES EMPLACEMENTS DE
CLASSE I, DIVISION 2

WARNING - EXPLOSION HAZARD - DO NOT DISCONNECT EQUIPMEMT UNLESS POWER
HAS BEEN SWITCHED OFF OR THE AREA IS KNOWN TO BE NON-HAZARDOUS
AVERTISSEMENT - RISQUE D'EXPLOSION - AVANT DE DECONNECTER L'EQUIPEMENT,
COUPER LE COURANT OU S'ASSURER QUE L'EMPLACEMENT EST DESIGNE NON DANGEREUX.

WARNING - CLEAN WITH MOISTENED CLOTH ONLY

WARNING - BONDING BETWEEN CONDUITS IS NOT AUTOMATIC AND MUST BE PROVIDED
AS PART OF THE INSTALLATION: SEE INSTALLATION INSTRUCTION

Stratos Transmitter 2405

Stratos Eco 2405 pH one pH/ORP input
Stratos Eco 2405 Oxy one DO input
Stratos Eco 2405 Cond one Conductivity input for 2-/4-electrode sensors
Stratos Eco 2405 CondI one Conductivity input for electrodeless conductivity sensors

20 Power supply circuit
(Terminals KL. 19, 20)
20 to 253 V AC/DC, approx. 5 VA

19

18

17 Switching circuits
Clean (Terminals KL. 17, 18)
ALARM (Terminals KL. 15, 16)
maximum values:
AC: < 253 V / < 3 A / <750 VA / resistive load
DC: < 30 V / < 3 A / < 90 W / resistive load

16

15

14 Terminal KL. 14
Do not connect

13 Switching circuit
REL. 1 (Terminals KL. 12, 13)
maximum values:
AC: < 253 V / < 3 A / <750 VA / resistive load
DC: < 30 V / < 3 A / < 90 W / resistive load

12

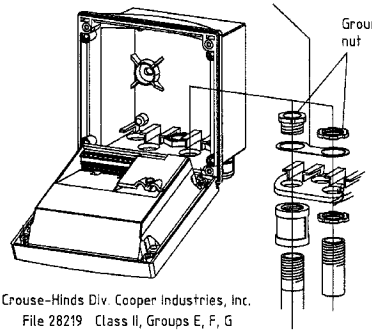
11 Output circuits
OUT 1 and OUT 2 (Terminals KL. 9, 10 and 11, 10)
maximum values:
V_{oc} = 10 V C_a = 10 µF
I_{sc} = 22 mA L_a = 100 mH
P_o = 220 mW

10

9

Conduit mounting:

Place washer between enclosure and nut



Crouse-Hinds Div. Cooper Industries, Inc.
File 28219 Class II, Groups E, F, G
HUB BASIC SCRU-TITE: ST-1, STA-1
GROUND HUB: SSTG-1, STG-1, STAG-1
GROUND NUT: STGN-1, STAGN-1
FILE 13046 Class I, Zone 1, Ex e II; IP 66
GROUND HUB BASIC SCRU-TITE: STGK-1, SSTGK-1

Appleton
FILE 208042 Class II, Groups E, F, G
HUBG-50D, HUBL-50D

Thomas & Betts Corporation
FILE 23086 Class I, Div 2
Hub: 370AL, 370
Grounding Bushing: 3870

Division 2 Wiring Methods:
The connections of the transmitter are incendive and must be installed in accordance with the Canadian Electrical Code Part I Section 18-Hazardous Locations

Verteiler: FUL (2x)				Zul. Abweichungen für Maße ohne Toleranzangabe ISO 2768 - m	Oberfläche	Maßstab / Blatt 1
						Halbzeug
					Datum / Name	Benennung: control drawing CSA Stratos Eco 2405
				Bearb.	09.04.08 dam	
				Gepr.(KON)	2.9.09	
				Freigabe(FGL)	2.9.09	
				Schutzvermerk nach ISO 16016 beachten		Zeichnungsnummer: 194.130-330
1	Terminal 17/18	01.09.09	dam			
Nr.	Änderung	Datum	Bearbeiter	FGL KON		Ungültig ab: / Ersetzt durch:

Index

Passcodes

Calibration

Key + passcode	Menu item	Page
cal + 0000	CAL info (display of cell factor, slope)	76
cal + 1100	Cell factor adjustment	66
cal + 0110	Calibration (with standard solution)	68
cal + 1105	Product calibration	70
cal + 1001	Calibration (zero point e.g. in air)	72
cal + 1015	Temp probe adjustment	75

Configuration

Key + passcode	Menu item	Page
conf + 0000	Error info (display of last error, erase)	76
conf + 1200	Configuration	28
conf + 2222	Sensor monitor	76
conf + 5555	Current source 1 (specify output current)	77
conf + 5556	Current source 2 (specify output current)	77
conf + ▸ + 4321	Factory setting	60